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VOLUME XII.
NUMBER 4.

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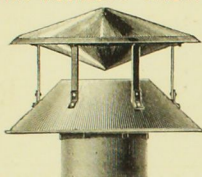
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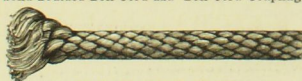
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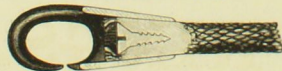
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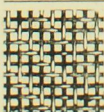
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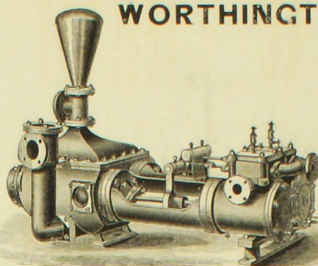
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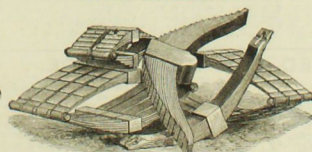
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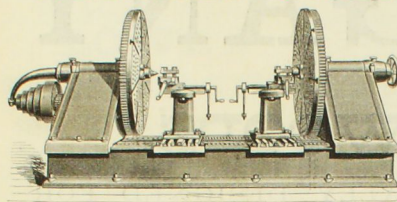
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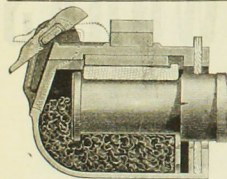
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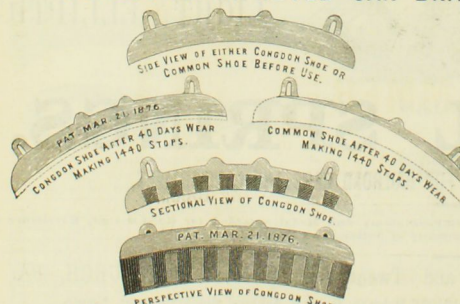
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For Steam and Gas Fitters and Engine Builders.

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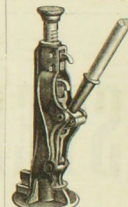
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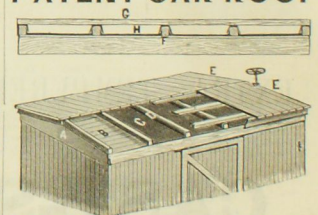
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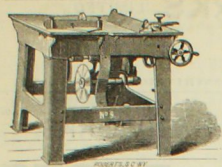
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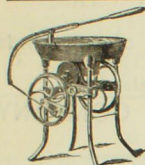
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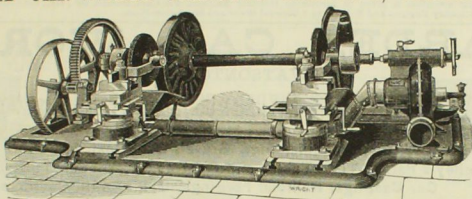
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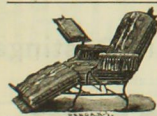
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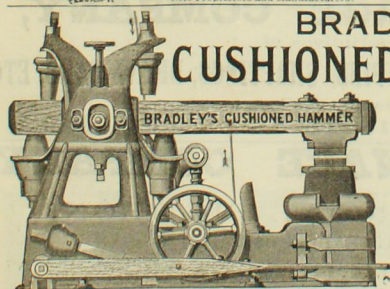
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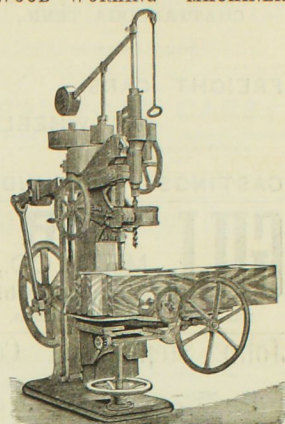
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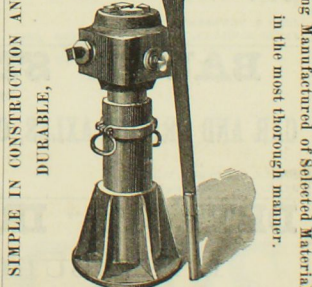
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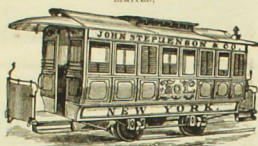
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[APRIL 1881.]

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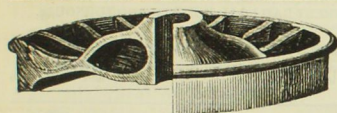
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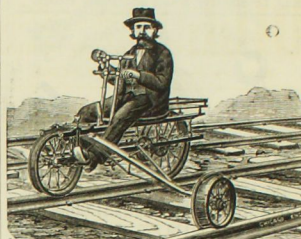
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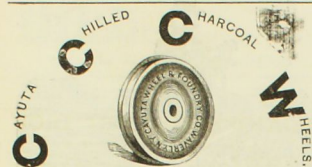
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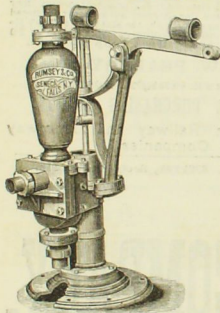
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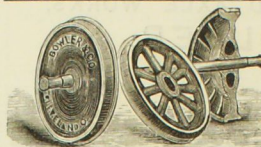
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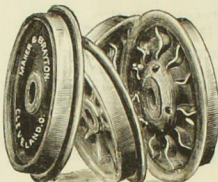
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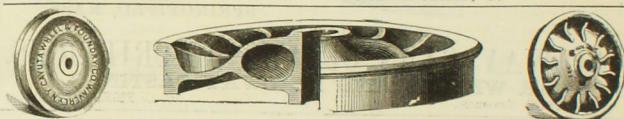
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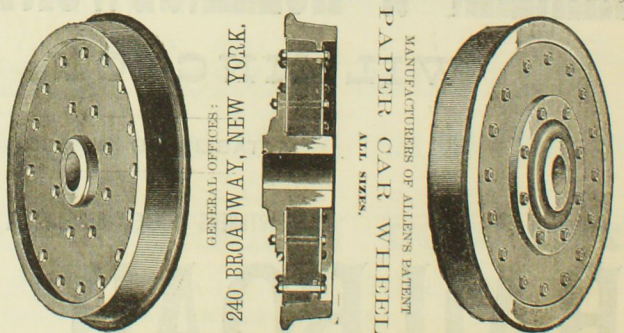
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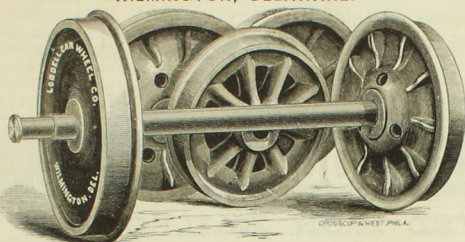
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THE NATIONAL CAR-BUILDER.

vii

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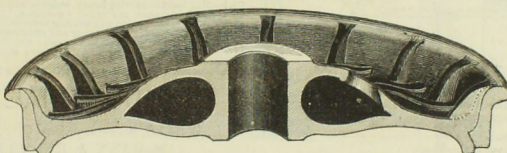
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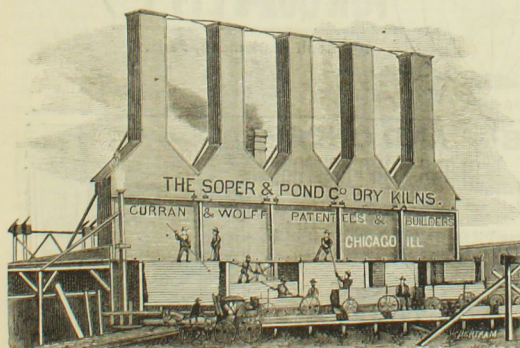
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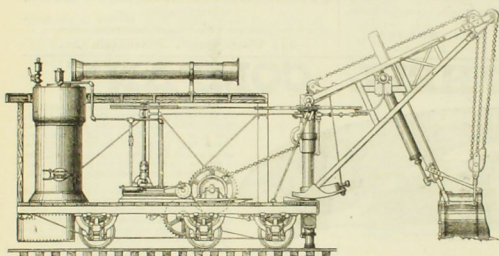
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STEAM SHOVEL & DERRICK CAR,

PATENTED 1880 AND 1881,



for loading ballast, moving heavy weights and clearing wrecks. Will do more work with less labor than any other Excavator. Crane and dipper operated by direct steam. Expense of chain and gearing avoided. The dipper is easily detached, leaving the machine a most simple, strong and effective derrick. Self-propelling on standard gauge; requires only 15 feet head room; will lift 18 feet and swing 20 feet from centre of track. Weight about 30 tons. We have standard sizes on hand, and make any special sizes to order.

Our location is such that we can select choice timber for use in our manufactures.

INDUSTRIAL WORKS.

C. R. WELLS, Secretary, Bay City, Mich.; or

McMANN & RUSSELL, 58 Gold Street, New York.

ALL OVER

VALENTINES

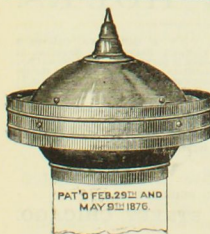
66 Lake-st., Chicago.

323 Pearl-st., N.Y.

THE STANDARD

103 Boul. Haussmann, Paris.

FOR QUALITY.



SIMPLE, DURABLE AND CHEAP.

GLOBE VENTILATORS,

For Ventilation of
Cars, Depots, Round-Houses
AND
WATER CLOSETS.
Twenty-five Sizes, from 2 ft. to 48 in. inclusive.

GLOBE DEFLECTORS,

FOR
PREVENTING DUST OR CIN-
DERS FROM ENTER-
ING CARS.

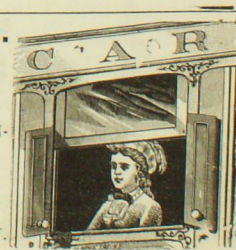
MANUFACTURED BY THE

GLOBE VENTILATOR COMPANY,

203 River Street,

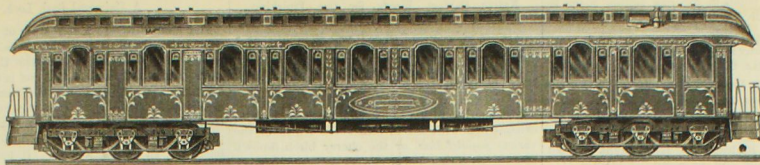
TROY, N. Y.

Catalogue and Price-List Furnished on Application.



[APRIL, 1881.]

THE NATIONAL CAR-BUILDER.



DEVOTED TO THE INTERESTS OF RAILWAY ROLLING STOCK.

VOLUME XII.
NUMBER 4.

APRIL, 1881.

(SINGLE NUMBERS, TEN CENTS,
\$1.00 PER ANNUM.)

Miscellaneous Items.

The Hibbert draw-bar, and grain car door, are in use on the Ohio & Mississippi road, and give entire satisfaction.

CURRAN & WOLFF, of Chicago, have contracted to furnish two of their patent lumber dryers to the Denver & Rio Grande Railroad Co.

The business and works of the Culmer Spring Co., of Pittsburg, Pa., have been purchased by the French Spiral Spring Co., limited, of that city.

MR. L. H. RANDALL, Master Mechanic of the Metropolitan Street Railroad Co., of Boston, is building 55 street cars for the road, half of which are open excursion cars. The company built 88 new cars last year, and repaired 416.

The Adrian shops of the Lake Shore road are very busy on repairs. The company had 18 passenger cars in the Toledo floor, the water in them being 18 in. above the floors. They have been dried by heaters, and 11 are now undergoing repairs.

The Ohio Central road is building 1,500 freight cars, the journal boxes of which are to have the Hewitt Box Lid Co.'s lids. These lids are also to be put upon a large number of cars that are now being built for the Northern Pacific by the Michigan Car Co. and Haskell & Barker.

The New York Central & Hudson River road is having 2,800 freight cars built by the Harrisburg Car Co. and the Jackson & Woodin Co., also 10 passenger cars at the Gilbert & Bush Co.'s works, and 20 at the road shops at West Albany. The passenger cars will have Hot's improved truss-plank, which is placed outside instead of inside the side frame.

MR. ALBERT H. KING and associates have bought from D. B. Grant the Douglas Forge on West Sixteenth street, New York, with all the plant for making hammered car axles. The forge is now running single turn and making 32 axles a day, but the new owners intend to increase the capacity to 125 axles a day. They have some large orders and expect to turn out good work. The new concern is known as the New York Steam Forge Co.

A SEVERE practical test of the Eames duplex automatic brake was recently made on the New York, New Haven and Hartford R. R., between Hartford & Springfield. The train was repeatedly stopped while going at a rate of a mile a minute, and in one instance in 25 seconds after the signal was given from the engine. The train was also divided when under full headway, and during one test the diaphragm upon one of the coaches was cut, and in every case both divisions of the train were stopped in an incredibly short space of time.

MR. D. L. WEAVER, the Master Mechanic of the Eastern Kentucky Railway, writes as follows in regard to the practical working of the Westing-

house air brake on that road: In 1877 fifty cars were equipped with it at a cost of \$50 per car, and an additional cost of \$1.35 per car for putting it on. The cost of repairs for each car has been \$1.12 a year; no failures of the brake have occurred, and the first cost was paid in two years running by one item—the prevention of wheel-sliding; besides saving double the cost of repairs in the diminished number of cattle killed.

THE act making appropriations for the service of the post-office department for the fiscal year ending June 30, 1882, and for other purposes, provides that hereafter when any railroad company fails or refuses to provide railway post-office cars when required by the post-office department, or shall fail or refuse to provide suitable safety-heaters or safety-lamps therefor, with such number of saws and axes to each car for use in case of accident as may be required by the post-office department, such company shall have its pay reduced ten per centum on the existing rates for mail transportation.

DURING 1880, there were built at Altoona for the Pennsylvania R. R. main line, 65 locomotives and 30 for the other roads east of Pittsburg. Also 80 passenger, 8 postal, 6 combination passenger and baggage, 8 express, 225 box, 407 gondola, 43 stock, 13 oil tank, and 41 miscellaneous cars. These were in addition to 3,000 box, and 2,500 gondola coal cars, built for car trust companies. The total equipment of the road at the close of the year consisted of 877 locomotives, 612 passenger, 175 baggage, mail and express, 17,647 freight, and 1,556 road cars. The maintenance of locomotives on main line during the year amounted to \$4,003,728, and the maintenance of cars \$1,805,747.

A VERY useful improvement in arranging the couplings of air brakes between passenger cars is used on the Eastern R. R. The end of the short air-pipe is bent down under the platform of the car, and instead of a bent nipple a straight one is used which is much easier to attach, and it can be done with less danger of crossing the screw-threads. This method is not only more convenient, but is cheaper than the usual practice, as a common cast iron nipple can be used instead of the bent one made of composition. The winding of the wire to bind the hose on the nipple can be done in a lathe instead of by hand. The improvement was devised by Mr. B. L. Morrill, the machine shop foreman.

THE branch of the Peninsular (Detroit) Car Works, at Adrian, Mich., now under the superintendence of Mr. W. B. Rich, formerly of the Lake Shore road, has turned out during the past month seven coal cars a day, on a contract for 950 1-ton Ohio Central, and will in future turn out ten per day. It also has a contract for 100 stock cars for the Lake Shore road, to be built according to specifications furnished. These cars will be as complete and perfect as any of the kind ever built. The Adrian works employ 270 men. The machine

shop has recently been enlarged by an addition of 75x100 feet, and new machinery has been put in. The working force will soon be largely increased.

MR. J. D. BILLINGS, the Master Car-Builder of the Eastern Railroad, Salem, Mass., is building eight new passenger coaches, the inside finishing of which is to be solid walnut, with head-linings in light colors and of four different designs. The windows, 18 on a side, will be extra large and have single sashes with 20 x 34 glass. Instead of slat blinds, cloth curtains, mounted on Hartshorn rollers in the Pullman style, will be used. Each car will seat 70 persons. The seat-ends are the first lot made of Buntin's new Eastlake pattern. The cars are framed, braced and trussed in the usual way. A curious relic of construction may be seen at these shops, consisting of a piece of the panel of a car which was stove in after 14 years service, and which had been painted seven times without removing the previous coats. One edge of the fragment has been planed to a bevel, showing the original coat and the seven subsequent ones, and with no sign of crack or scale. The back of the panel had originally two coats of common mineral paint. The car was never rubbed up, and each repainting consisted of two coats of yellow with a brown stripe, and two coats of finishing varnish.

THE GILBERT & BUSH Co., of Troy, N. Y., have just shipped three coaches and one drawing-room car to a narrow gauge government road in Brazil, also 11 passenger and combination cars to Mexico (7 to the Sonora road and 4 to the Mexican Central), and 4 Tiffany refrigerator cars to Australia. They are built in sections, the ends in one, the sides in three, and the roofs in six. When a car is completed, the bolts, rods and screws are taken out, and the parts packed for shipment. The two outside sills are bolted together with the painted sides facing each other, also the two truss-planks, and the center and intermediate sills in the same way. The long rods and under-flooring are put up in bundles. The 4 cars for Mexico were packed as follows: the body sections in 40 boxes, and the trimmings and seats in 30 boxes. The trucks were taken apart, the upper framing being kept together; each pair of wheels with their axles going as one piece. The rest of the trucks, together with the iron work of the car bodies, fill 24 boxes more, making 84 boxes in all. There were also 220 pieces, 126 bundles and 4 kegs, making a total of 434 packages, weighing gross about 185,000 lbs., or 150,000 lbs. net, or 37,500 lbs. for each car. The company is building some new Wagner cars, which are 70 ft. 6 in. long, the longest they have ever built. The side frames have a new style of trussing, there are no oval panels on the outside, and the windows are square. The outside ground color is chocolate, with elaborate and showy decoration. In the inside finish, the pier panels between the windows are bordered with two plasterers running from the lower wainscot rail to the roof, and uniting with

corresponding bands in the oak ceiling so as to make this feature of the finish continuous upon sides and roof.

A NEW company has been organized to build car works at Marietta, O. Its capital stock is \$50,000.

The Woodruff Parlor & Sleeping Car Co. has ordered 18 new cars, two from the Barney & Smith Manufacturing Co., at Dayton, O., and the other 16 from Wilmington.

The Georgia Railroad Co. has bought the old Markham rolling mill property in Atlanta, Ga., and will build new car shops there.

Cost of Freight and Passenger Transportation.

The following is an extract from the argument of Mr. E. P. Alexander upon railway legislation, made before a committee of the legislature of Alabama:

"In this connection there are two ideas which are often discussed in the papers and magazines of the day, upon which I wish to offer a few words. The first is that it would be a very simple matter to make the railroads adopt a system of keeping accounts which should show what it costs to move a ton of freight, or a passenger, one mile, and then let each road charge that amount with a reasonable profit and no more, and be done with it. The idea is so charmingly simple that it is no wonder it beguiles many persons who have no practical experience in railroad matters; but I find it hard to condense within my limits a sufficient idea of its utter absurdity and impracticability.

"Kindred inquiries in other branches of business would be: What does it cost a doctor to prescribe for a headache, a dentist to pull a tooth, a lawyer to give an opinion, an editor to write an editorial, a merchant to sell a pair of shoes, a freedman to pick 100 pounds of cotton, a farmer for his hen to lay a dozen eggs, or, the United States Government to carry a paper of seeds from Mobile to Montgomery? Try to analyze fully and minutely these questions, and imagine an attempt to regulate prices for such services on the results. Even far less sensible and satisfactory to the community would be an attempt to regulate railroad tariffs on any such basis.

"As a single illustration of a number of difficulties which would be met, I instance the utter impossibility of satisfactorily dividing many of the current expenses of railroad maintenance and management, and assigning its accurate proportion to each of the four ordinary sources of revenue, freight, passengers, express and mail. What proportions of the salaries of president, superintendent, comptroller, attorney and all employees, from general officers down to track hands and car greasers, shall be allotted to each of the four departments as the actual expense of conducting it. I am aware that some roads try to do this, but the divisions made are very various, and are all arbitrary. One mode of division, which has more plausibility than any other, is to divide these salaries in proportion to the revenues from each department. But a moment's reflection will show that this division is really as arbitrary as any other, for the comparative revenues fluctuate every day, every month, and every year. And mail or express service, for instance, might be discontinued altogether, and many of these expenses not be decreased a cent. Then in the renewal of a cross-tie which will last somewhere from six to ten years, a rail which may last from fifteen to twenty-five years, or an iron bridge which may last fifty to a hundred years, the future proportions of business must be guessed at. With so much guessing in the problem, the very few expenses, which could be divided satisfactorily, would have no value. The result would be about as useful and reliable as the weight of a stack of hay arrived at by weighing one armful and guessing at the rest."

Native Cabinet Woods for Car Finishing.

It is not many years since it was thought that a mahogany or rosewood finish was alone adapted to the better class of passenger cars, although later black walnut superseded the former, and still later oak predominated. At present, there is a growing disposition to use white ash as a base, ornamented with birch, either the white of the variety *populifolias*, or the cherry birch (known also by the terms black, sweet and mahogany), which is of a reddish color, close-grained, compact and moderately hard, susceptible of a brilliant polish. The yellow or gray birch, found from Newfoundland to the western shores of Lake Superior, and as far south as North Carolina, is also a valuable species, the wood of which resembles, and by some is thought to surpass, the cherry birch, while growing to so large a size (three to four feet in diameter) as to be of great value as a commercial wood.

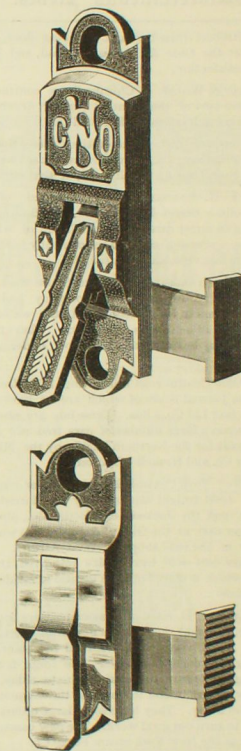
The extensive car building firm of Gilbert, Bush & Co. is adopting ash and birch quite extensively in car building, and has recently supplied the Flint & Pere Marquette Railroad with one or more full passenger trains, which present a peculiar and, at first sight, novel appearance in their richness, notwithstanding they are extremely plain, with the absence of that heavy luxuriousness which has become so common in rail cars as to be oppressive. On entering these cars it is difficult at first to say whether one likes them or not. The side walls are wholly of natural wood, the well-developed grain of oiled and varnished white ash being relieved by narrow panels of cherry birch. The window frames are of ash; the sash of red birch, and the screens or blinds of white birch. The work upon the panels of the sides and the long panels below the ceiling is extremely plain, relieved only by a narrow carved streak or line. The contrast presented by the light-colored ash and birch, relieved by the red of the cherry birch, is peculiar, but pleasant, and to the summer traveler the cars will no doubt be more pleasing and restful than in the winter season.

Birch has not, to any extent, been introduced in the fine arts of this country, but its closeness of grain, lightness of specific gravity and richness of finish, bring it into the category of uses for which cherry has been largely employed in the past, and explains to us the favor with which it has been received by our English cousins, as exhibited in the large extent of their importations from America. Of the particular cars to which reference has been made, the peculiar beauty which has been developed by the sawyer as the log passed through the mill, supplemented by the skill of the workman in preparing the boards for the oil and varnish finish, render the white ash a constant pleasure to the traveler of aesthetic taste, who will never tire of studying the various convolutions of grain. White ash is as yet reasonably plenty, of the kind which can be adapted to inside finish, while it may be said to have become somewhat difficult to obtain that which is adapted to wagon and agricultural work, and it is undeniable that the quantity readily obtainable grows beautifully less each year.

There is rapidly developing, also, a taste for the utilization of the red oak for the interior decoration of cars, and a specimen which recently came under the writer's observation was in appearance and finish fully the equal of white ash. The neglect with which red oak has hitherto been treated has had a direct tendency to its protection, and there is no forest growth in this country now more plentiful, nor yet one which has met with greater favor than the future will develop in its use. Relieved with panels of cherry birch, the red oak is fully the equal of white ash, in such uses as pertain to car building or house ornamentation.—*Northwestern Lumberman.*

A Universal Sash Lock.

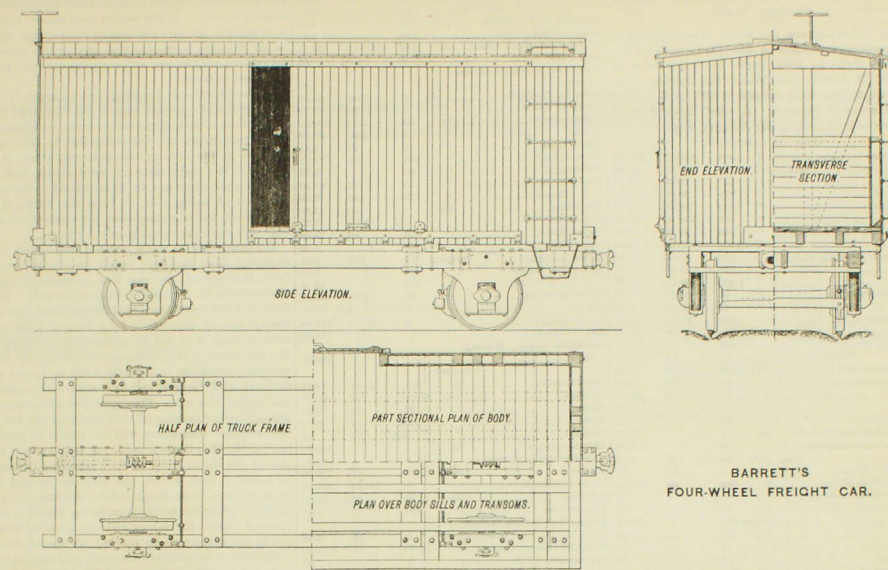
The cuts illustrate a new style of sash lock designed for the windows of houses and railroad cars. It is manufactured by the Universal Sash Lock Co., of Albany, N. Y., and is the invention of Mr. L. C. Strong, of that company. The mechanism is not shown in the cuts. It is extremely simple, however, and consists of a thumb-piece which acts upon a sliding-bar or fastener by means of an eccentric disc. It has several important advantages over other devices for holding a sash in any desired position. It is set by pressing on the thumb-piece, and will hold a window locked until the thumb-piece is lifted; prevents rattling, is never out of order, is easily attached to the sash without weakening or defacing it, and requires no holes to be cut in casings nor any



attachments thereto. It is in fact a very cheap, strong and durable device, and will give satisfaction wherever it is used. The larger cut represents the bronze metal style of finish, and the smaller one the polished nickel style.

THE Chicago, Rock Island & Pacific shops in Chicago are building ten handsome passenger cars and a dining car on a new plan.

Mr. W. O. WEBBER, for some time past in charge of the Chicago, Burlington & Quincy laboratory in Aurora, Ill., has resigned, and will be made Superintendent of the Allen paper car-wheel works in Chicago.



BARRETT'S
FOUR-WHEEL FREIGHT CAR.

The engravings illustrate an improved 4-wheel freight car, designed and patented by Mr. Charles Barrett, of Somerville, Mass. In its peculiarities of construction it differs very materially from other cars of this class, the aim of the inventor being to secure an easier draft, diminished wear and friction of the working parts, a better adjustment of load to inequalities of track, easier curving, a full maximum capacity, and economical maintenance.

The car body is 21 ft. long and 8 ft. 6 in. wide, outside; wheel base, 13 ft. 6 in.; diameter of journals, $4\frac{1}{2}$ in.; journals bearings $4\frac{1}{4}$ by $7\frac{1}{2}$ in.; weight of car, about 13,000 lbs.

The pedestals, which are placed on the inside of the wheel piece, and secured thereto by nine bolts, as shown, are much wider than usual, and sufficiently strong to resist the strains incident to curving without the aid of tie-bars. The weight of car-body and load rests upon 12 spiral springs $4\frac{1}{2}$ in. in diameter—three springs to each pedestal—the middle springs being longer than the other two, so that the full weight bears upon the shorter springs only when the car is loaded.

The journals being smooth, or free rather, from the peripheral grooves in which the ordinary bearings rest, there is no wear of the bearings from the end-thrusts of journals in curving, nor is there any play between the bearings and journal boxes, the axles being held at right angles with the truck frame.

The cross-ties are placed both above and below the wheel pieces, and are held by through bolts. The draw-timbers are continuous, and instead of being below the truck frame, are on a line with it, and between the upper and lower cross-ties, thus distributing the drawing and buffing strains equally as well as directly against the journals. The car body is supported by four transoms, as shown. The brakes are hung from the truck.

A car constructed upon this principle, but somewhat smaller in general dimensions, was built at

the shops of the Boston & Lowell Railroad more than a year ago, its length being 20 ft., wheel base 12 ft., journals $4\frac{1}{2}$ in. diameter, bearings $8 \times 4\frac{1}{2}$, wheels 540 lbs. each, total weight of car about 14,000 lbs. This car has been running continuously, and sometimes with 12-ton loads, traverses with the greatest ease curves of 100 feet radius, and has in all respects proved a serviceable and economical car.

The noticeable points as shown in the cuts are the long wheel base, the extremely short overhang at the ends, and great strength of pedestals. The arrangement of the springs also secures adhesion of all the wheels to the rails at points that are above or below the proper level, and prevents a concentration of the weight at opposite corners and a tilting of the two other corners, as is the case with 8-wheel cars with arch-bars rigidly attached to the journal boxes, while the springs rest upon beams supported upon the truck frame.

The important points in this construction can not be fully understood without detailed drawings of pedestal, journal box, bearings, etc., and which we have been obliged to defer on account of the unsuitable size of the cuts furnished and lack of space.

Mr. P. H. Dudley's Railway Inspection Car.

The inspection car used by Mr. P. H. Dudley for ascertaining the conditions of track, variations in draft power, consumption of fuel, etc., contains a very ingenious and complicated piece of machinery by which the work is done, the chief features of which are described as follows by a reporter of the *Pittsfield (Mass.) Sun*:

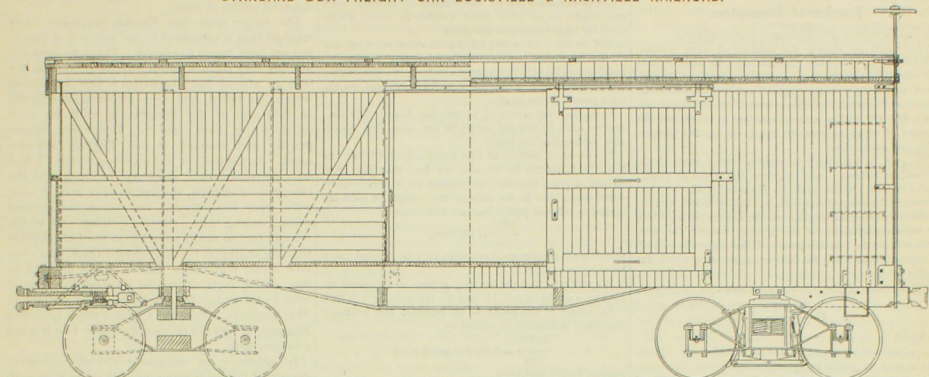
"A band of plain paper, about 20 inches wide, is fed from a roll into the machine, passing under a complex set of overflowing pens. For every 50 feet of track passed over by the car this paper band moves one inch, thereby taking eight and a fraction feet for a mile of road. By carefully constructed

and adjusted machinery, connected with the wheels of the car, the operator obtains upon the paper a perfect chart of every foot of the road. The instrument shows: First, the power required to draw the train; second, a pen marks on the paper the seconds of time in transit; third, another pen marks every tenth second in the same way; fourth, still another pen marks each minute. Then comes a schedule showing the distribution of coal used by the engine; the amount of water used by the engine. A perfect diagram of the track is delineated, showing all curves, grades, etc.; the number of revolutions which the driving-wheels make in a minute or mile, or parts of these two. The location of the mile posts are shown, as also the bridges; the work done by the engine, so given that the foot-pounds of work can be readily ascertained by multiplying the ratios; the velocity and resistance of the wind. All these are plainly and accurately shown upon the diagram. When used to inspect the track, the machine shows the surface of each rail, giving the condition of each joint, frog, etc., and shows at a glance whether the rails are fitted perfectly true, or the least trifle out of place, or if one is a hair's breadth higher than another. The elevation of the rail on a curve is shown, and a machine has just been added, which Mr. Dudley invented, giving the exact depression of the rails from a true line. Another section of the chart gives the exact movements of the engineer when the brakes are applied, when steam is put on, and the power required to start and stop the train. Mr. Dudley examines a road in this way, hands his chart to the superintendent, and that gentleman knows at once just where to make repairs and all other needed particulars.

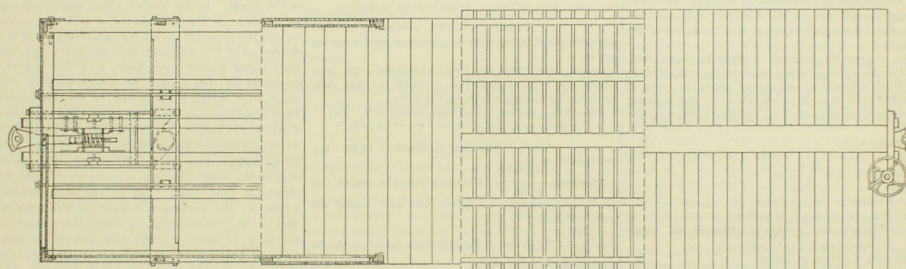
"Besides this workshop, there are a nicely furnished library and parlor, a dining-room, kitchen, bedroom, and storeroom. All this in a common-sized passenger coach, and in it Mr. and Mrs. Dudley have lived for the past four years, traveling all over the United States."

[APRIL, 1881.

STANDARD BOX FREIGHT CAR-LOUISVILLE & NASHVILLE RAILROAD.



Side Elevation and Section.



Floor Frame, Floor and Roof.

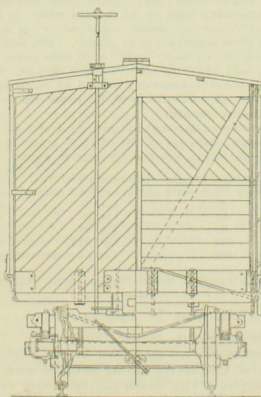
GENERAL DIMENSIONS.

Length, outside of siding.....	30 ft.	0 in.
Length, inside of lining.....	29	4 1/2
Width, outside of siding.....	8	7 3/4
Width of door opening in the clear.....	5	6
Height of lining, including belt-rail.....	3	0
Top of sill to under side of plate.....	6	2
Outside of end siding to center of bolster.....	4	6
Between center sills.....	10	
Between center and intermediate sills.....	1	9 1/2
Between centers of bolsters.....	21	0
Between centers of center ties.....	6	3

BODY TIMBERS (FINISHED SIZE).

Side sills.....	4 1/2 x 8	in. x 20 ft. 10 1/2 in.	Yel. pine.
Intermediate sills.....	4 x 8	x 20	3/4 "
Center sills.....	4 x 8	x 20	3/4 "
End sills.....	4 x 8	x 8	9/16 "
Bolsters.....	4 x 12	x 8	0 "
Center ties.....	4 x 8	x 8	0 "
Door posts.....	4 x 8	x 4	9/16 "
Dead woods.....	4 x 10	x 2	0 "
Side plates.....	3 1/2 x 5 1/2	x 20	10 1/2 "
End plates.....	3 1/2 x 12 1/2	x 8	3 "
Corner posts.....	3 x 5	x 6	5 "
Door posts.....	2 1/2 x 4	x 6	5 "
Intermediate posts.....	2 1/2 x 3 1/2	x 6	5 "
End posts.....	2 x 4	x 6	5 "
Side braces.....	2 x 3 1/2	x 7	0 "
End braces.....	2 x 4	x 7	1 "
Ladder posts.....	2 x 3 1/2	x 6	2 "
Carlines.....	1 1/2 x 9 1/2	x 8	3 "
Ridge pole (center).....	3 1/2 x 5	x 20	10 1/2 "
Purlines.....	1 1/2 x 3	x 20	10 1/2 "
Belt-rail.....	2 x 3	x 64	0 "
Door strips.....	3 1/2 x 3 1/2	x 6	0 "
Running board.....	5 1/2 x 12	x 30	2 "
Floor pieces.....	1 1/2 x 7	x -	- "

Yel. pop. or
Wh. oak.



End Elevation and Section.

Siding and lining 3/4 in. white or yellow pine or yellow poplar-745 sup. feet, net. Roofing 1 1/4 in. clear poplar or white pine, to project 3 in. beyond siding or sides, and 2 1/4 in. beyond siding or ends, and have gutter of galvanized iron-280 sup. feet, net. Flooring of oak 1 1/4 in. or yellow pine 1 1/4 in. dressed on top and matched, no piece to be over 9 in. wide.

MATERIAL IN BODY.

Lumber (finished), 3,378 ft. b. m.; cast iron, 1,075 1/2 lbs.; wrought iron, 955 1/2 lbs.; bolts, nuts and washers, 546 lbs.; draw springs, 44 lbs.

MATERIAL IN TRUCKS.

Top bolsters.....7 1/2 x 14 in. x 7 ft. 7 in. Wh. oak.
Bottom bolsters.....5 1/2 x 14 x 7 " "
Brake beams.....4 x 7 x 5 11 1/4 "
Cross pieces.....3 x 6 x 1 4 "
Lumber in trucks.....302 ft. b. m.
Castings ".....5,380 lbs.
Wrought iron in trucks.....2,300 "
Bolts, nuts and washers.....236 "
Brasses.....96 "
Bolster springs.....264 "

Wheels, 33 in.; hammered scrap axles; wheel seat, 4 13-16 in.; center, 4 in.; no shoulder behind wheels; center to center of oil box holes, 69 1/2 in. Journals, 3 1/2 x 7 in. Wheel base, 5 ft. 1 in. Spiral springs, 5 1/2 x 7 in. Brakes hung inside.

Weight of car, 20,000 lbs.; capacity, 30,000 lbs.

A full illustration of the standard freight truck of the road is deferred until our next issue.

The Providence & Springfield railroad has adopted the New England Car Co.'s screw-lever dump car, and the Portland Co., Portland, Me., are building five cars with this improvement, for the Maine Central road.

ital lined boxes under of each upper berth, tor connecting with it, giving the passen- the curtains may cars, although it has of the Woodruff line is seats, by means of apelled to face each ing car, unless it is comfortable, and al- sacrificed to the com- the backs, it is the obvious advan- for this. end are bolted to a rl previously swung a position at right nged support. This herent from the or- a hinged joint or a erial importance to which are of rich wide to fasten en- of the berth against res the advantage of drafts of air, but in be likely to prefer A box let into the h seat, and fastened only be opened by re the level of the de up, forms a safe valuable, as it can- g up the mattress, ch seat run to the the porter. Other her rounded ends, d thermometers at r to regulate the each end forms a ich can be entirely r. The ventilation Lucas, the inven- t of the company, ra. Instead of the fo upon many cars, e directions, only me time and in a which the car is ventilator there is assists in comfort- of the car and ag, thus sucking out ver and below are preventing the in- ill be seen that the vent direct drafts re the car by con- air. It is claimed ag chokers secure

nal Co. are putting locomotives in two and the lower one ds (33 in.) are also asenger car trucks. Green Island and 4 12-ton gondolas, nal draw-bars, and of wheels. This the test of a year's as oscillating and p. The company lson Locomotive agal locomotives, now being built at 24 cylinders, and 500 lbs.

Communications.

Traction of Locomotives.

To the Editor of the National Car-BUILDER:

There may be among the readers of your journal some few who would like to know the rule usually used for calculating the haulage or tractive power of locomotives, and with your permission I will give the rule and a practical illustration of the operation of working it out, from which it will be an easy matter to work out the powers of other engines of larger or smaller proportions and capacities.

The rule, in a primary or comprehensive sense, is expressed as follows: Add together the areas in square inches of both pistons, multiply the sum by the average pressure of steam per square inch in the cylinders, and the product by twice the length of stroke, and divide the whole by the circumference of the driving wheel; the quotient will be the tractive power of the engine in pounds at the rail, that being the fulcrum or point at which the power acts.

The formula of the rule is stated thus:

$$T = \frac{2ap2s}{C}$$

In which

T = tractive power of engine, in pounds.

a = area of piston in square inches.

p = average pressure in pounds per square inch of steam in cylinders.

s = stroke of piston in inches.

C = circumference of driving wheel in inches.

By substitution and reduction of terms in the above rule and formula, we get the following rule and formula, which are equally correct and much easier for application:

Rule.—Square the diameter of piston in inches, multiply by the average steam pressure in cylinders, in pounds per square inch, and by the length of stroke of piston in inches, then divide the whole by the diameter of driving wheel in inches; the quotient is the tractive power.

Formula—

$$T = \frac{D^2 p s}{D}$$

In which

T = tractive power, in pounds.

D = diameter of piston, in inches.

p = average steam pressure in cylinders, in pounds per square inch.

s = stroke of piston, in inches.

D = diameter of driving wheel, in inches.

Note.—The stroke of piston and diameter of driving wheel may be taken in feet, if the dimensions are convenient, but both terms must be taken alike, either in feet or inches, as the case may be.

As an illustration of this rule, let us take the following example: To find the tractive power of an engine: Cylinders = 17 inches diameter.

Stroke of piston = 2 feet in length.

Driving wheel = 5 feet diameter.

Average steam pressure in cylinders = 100 pounds per square inch.

Then by our formula, we find that the tractive power =

$$\frac{17 \times 17 \times 100 \times 2}{5} = 11,500 \text{ lbs.}$$

The weight of an engine on its driving wheels should bear a relative comparison with its tractive power, and the adhesive power must always be in excess of the tractive power, otherwise the wheels will slip on the rails; therefore the assumed weight of our model engine must be taken accordingly.

An ordinary eight-wheeled locomotive of the American type, with 17-inch cylinders, will weigh, in working order, about 34 tons, of which, probably, about 24 tons will be on the drivers, and the balance on the truck. The weight of its tender will be about 22 tons in working order.

The adhesive power of the wheels on dry rails may be taken approximately at one-fourth of their insistent weight, therefore 24 tons divided by 4 will give 6 tons, or 12,000 pounds, as the adhesive power of the drivers, which is slightly in excess of the tractive power, as required. Then, assuming the working friction of engine and machinery when running from 15 to 20 miles an hour at 16 pounds per ton, and the rolling friction of tender and cars at 9 pounds per ton, we will with the

above data find the hauling power of the engine on a level road.

The power absorbed by the engine in moving itself and tender is as their total weights in tons, multiplied by their respective frictions—

therefore $34 \times 16 = 544$ lbs. for the friction of engine, and $22 \times 9 = 198$ lbs. for the friction of tender, making a total of 742 lbs. required to move the engine and tender, which is equivalent to 6.42 per cent. of the total power of the engine.

From the total power of 11,500 lbs. deduct 742 lbs., and we have 10,758 lbs., or 93.58 per cent. left, available for hauling the train.

The assumed friction of cars being taken at 9 lbs. per ton, divide 10,758 by 9, and we find that the gross weight of train that can be hauled on a level, equals 1,202 tons; and if we assume the weight of each car loaded as 20 tons (2,000 lbs. = 1 ton), then

$$\frac{1202}{20} = 60 \text{ cars,}$$

which is the maximum load that can be hauled on a level by our engine.

We will now find the hauling power of the same engine up a grade of say 15 feet to the mile, or 1 in 253.

The effect of the grade is to increase the ordinary frictional resistance on a level by

$$\frac{2,000}{253} = 5.68 \text{ lbs. per ton of}$$

engine, tender and cars.

Hence,

$34 \times 16 = 544$ lbs. = friction of engine.

$34 \times 5.68 = 193$ " = gravitation of engine.

$22 \times 9 = 198$ " = friction of tender.

$22 \times 5.68 = 125$ " = gravitation of tender.

Total = 1060 " = 9.17 per cent. of total power required to move the engine and tender up the grade.

Deduct this 1,060 lbs. from 11,500 lbs., the total power, and we have 10,500 lbs., or 90.83 per cent. left, available for hauling a train up the grade.

Then taking the friction of cars per ton = 9 lbs., and the gravitation " " " = 5.68 "

The total resistance = 14.68 lbs. per ton for cars,

Therefore,

$\frac{10,500}{14.68} = 715$ tons which the engine can

haul; and assuming as before that each loaded car weighs 20 tons:

715

then = 35.75 cars as the maximum load that can be

hauled up the given grade.

This load is only 59.5 per cent. of that which the same engine can haul on a level.

In the above calculations it is assumed that the road is free from sharp curves, the rails dry and in good order, and the weather fine. Under other conditions, where the road is much curved, the rails greasy, or the weather boisterous, special considerations not mentioned above would have to be allowed. Dry rails or very wet rails are nearly equally good, while greasy or snowy rails reduce the adhesive power one-half. The tractive power is considerably reduced by an increase of speed. At double the speed, the power will be reduced nearly one-half.

The following statement will give the reader an approximate conception of the effect of grades in reducing the hauling power of a locomotive engine.

	Per ct.
Taking the load an engine can haul on a level.....	100
on a grade 20 ft. to the mile, or 1 in 304, it will haul..	51
" " 40 " " " 1 in 154, " " " " " " " "	34.5
" " 60 " " " 1 in 88, " " " " " " " "	25
" " 80 " " " 1 in 66, " " " " " " " "	19
" " 100 " " " 1 in 52.5, " " " " " " " "	15
" " 400 " " " 1 in 13, it can barely haul	itself.

ST. THOMAS, Ont., March, 1881. JOHN ORTTON.

Valve Gear for Fast Locomotives.

To the Editor of the National Car-BUILDER:

I notice in a recent number of *The Engineer* (London) a partial reply to my communication on the subject of high speeds and locomotive valve gear, printed in your February issue. To point out all the unwarranted assumptions and distortion of facts contained in this reply would require more time than I can now devote to it, and occupy

more space than you can conveniently spare. I shall therefore confine myself to a few of the more essential points at issue.

The writer says that English engineers have tried all that is suggested in my article and that it has not been found to answer. There is certainly nothing very strange about this, if it were so, for it is an almost daily occurrence that something which has failed, and even conspicuously failed, on that side of the Atlantic, is made to work satisfactorily here, to be afterwards appropriated and claimed as an English achievement. As I stated in my previous article, I had an opportunity some years ago of comparing the two types of engines, the link motion and V-hook valve gear respectively, the latter doing more work, running faster, starting quicker, and which were in fact so much superior to the link engines that the engineers much preferred them, and even now speak regretfully that they are not still in use. These facts cannot be successfully ignored even by the audacious assurance of the writers in *The Engineer*. Because a device was a failure in England, it does not necessarily follow that it is not a success here.

In referring to automatic cut-off stationary engines, I have not confounded those of slow with those of quick speeds, as the writer charges. I referred to the Porter-Allan and Buckeye, two of the best known as well as the best working engines in the world. In the Porter-Allan, which runs as many turns as the locomotive, it is found necessary to use separate valves for exhausting. If the statement of *The Engineer* that the link is the best high speed cut-off were true, why did not the inventors of this engine fit it with the link, and control its shifting by means of the governor? They would certainly not use more than one valve if one would suffice. A free exhaust can be had without a necessarily early exhaust. What is said about compressing up to 100 lbs. per square inch, to keep the crank-pin from running away from the piston is very true. But in the link engine, owing to the necessary excessive compression; that is, its commencing so early, there must, of necessity, be more clearance to prevent the compression pressure from exceeding that in the chest. In the V-hook engine the clearance may be reduced to a much less percentage, and compression commence much later, and extend as high as may be desirable. The later commencement of the compression will result in a larger area in the card.

Any well-built American locomotive, if placed on English roads, and set to pulling the ridiculously light trains run in that country, would make high speeds as easily as English engines do. *The Engineer* obviously assumes that the high speed problem is solved in England. The solution of it on this side of the Atlantic, however, is not the making of 50 miles an hour with a few English baby-carriages, but the making of that speed per hour with a train of American coaches, which, inasmuch as such trains weigh about twice as much as the average English trains, puts quite another face on the matter. Our English friend makes the suggestion that if a deputation of railway men from the United States would visit England they could learn all about the high speed problem in a couple of weeks; but I am inclined to think that if a similar deputation were to come here from England they would discover among other things that an English locomotive, loaded with an American load, would prove inferior to an American locomotive, as has been shown time and again in different countries where the trial has been made, and in spite of the fact that the stiff, ugly and unwieldy English engines were nursed and petted by their managers and backers. It is a knowledge of this superiority of the American locomotive which puckers *The Engineer's* mouth

with four grapes whenever the fact is mentioned.

My proposition is this: Inasmuch as high speed with American loads will necessitate more boiler power, it is requisite to procure a gear that will make the most economical use of the steam in order to keep the dimensions of the boiler within bounds. If one gear will show 25 per cent. more work than another, that is the best one; and as the independent cut-off will do this in the average number of cases, it is therefore the better gear. The independent cut-off can be arranged to compress as high as may be necessary, and give a freer exhaust than the link, without exhausting so early. The V-hook engine, by giving a large exhaust area, will offset the cramped early exhaust of the link. Although the link has "done for 30 years" in England with their light loads, it will not do here if higher speeds with present loads are to be made, and the "American readers" of *The Engineer* may rest assured that it never will do under the new condition of things.

American engine builders very wisely decline to copy ideas from English engines inasmuch as engines are here loaded with reasonably heavy loads. The copying of English engines to do American work would be a step backward, because they have proved inferior, and it hardly seems advisable to copy them, under the circumstances, unless our own railway companies have grown so rich that they can afford to keep such expensive playthings to tear the track as well as themselves to pieces with their rigid wheel base, while it would be necessary to load them with half our ordinary loads to keep them from getting in the way of our own better type of engines. The English have built engines to run at high speeds, and then they load them so lightly as to allow the high speeds to be made. American engines will do the same thing with the same light loads. But here the load is established, and the search is for a type of engine that will haul these loads at greater speed, a search that will only be rendered more difficult if English ideas are copied or the link motion adhered to. If the link is the best high speed valve gear, will *The Engineer* explain why it is that high speed with American loads has never been attained either here or in England? I do not mean to assert that high speed here with present loads can be accomplished if the present size of boiler is to be used with the V hook cut-off, but it is possible to more nearly accomplish it by increasing the boiler power and using the independent cut-off, than by any other means.

FRANK C. SMITH, M. E.
DELAWARE, O., March, 1881.

Locomotive Smoke-Boxes and Fuel Economy.

To the Editor of the National Car-Builder:

I observe in your March number a brief notice of a competitive trial between the engine "Altair," of the New York, New Haven & Hartford railroad, fitted with Buchanan's water table, and another engine of the same road (name not given) similar, except in having an ordinary fire-box. The "Altair" is credited with a "very economical fuel record," her figure being 28 $\frac{1}{16}$ pounds of coal per mile, as against over 45 pounds for the plain engines.

In the absence of full data, and assuming other things to have been equal, a record of nearly 33 $\frac{1}{2}$ per cent. in favor of the Buchanan water table, as above, is extremely creditable; and it is remarkable, in view of the obvious advantages of this improvement, and the correct principle of combustion on which it is based, that it has not been made the subject of such thorough practical test by some of the leading trunk lines as would definitely establish the extent of its practical value in the economization of fuel.

A question of considerable importance to several railroad companies not a thousand miles from New

York could be settled by a fuel test of the "Altair," as handicapped by her extended smoke-box (five feet from flue head to front), with a similar engine having a smoke-box of the ordinary length of thirty inches, each engine being provided with the Buchanan water table. The pumping out of the excess (fifty per cent. or more) of volume of gases, from a long smoke-box such as is placed upon the "Altair," is an expensive operation, and is by no means compensated for by the suppositious virtues of the extended smoke-box as a "spark arrester." As to its merits in the latter regard, I have yet to meet a traveler who will rise up and call its originator "blessed." There is probably no machine that will do duty under difficulties as well as a locomotive; and as coal is cheap, and unprejudiced experimental research scarce, and therefore, presumably, expensive, it is not unlikely that smoke-boxes will, for a time, continue to be lengthened instead of reduced. Meanwhile, however, the result of erroneous construction is necessarily felt in some manner, and its effect, in this case, is to diminish the usefulness of genuine improvements made in the proper direction, to wit, at the fire-box end.

I append the following record of a plain fire-box engine 17' x 24' cylinder, with a smoke box of the ordinary size, made within two years past, as my ground for the opinion that the "Altair," with the excess of smoke box removed, and the Buchanan water table retained, would beat 28 $\frac{1}{16}$ pounds.

Miles run, 1800; average cars in train, 7; average consumption of coal per mile, 31 $\frac{1}{16}$ pounds.

Miles run, 1800; average cars in train, 6 $\frac{1}{2}$; average consumption of coal per mile, 28 $\frac{1}{16}$ pounds.

Miles run, 1788, average cars in train, 7 $\frac{1}{2}$; average consumption of coal per mile, 33 $\frac{1}{16}$ pounds.
Average speed, 34.5 miles per hour. J. S. B.

The Tallman Freight Train Brake.

To the Editor of the National Car-Builder:

As railroad men generally are becoming more and more interested in the subject of a train brake for freight cars, any facts in regard to the progress that is being made in the solution of this most difficult problem will doubtless be acceptable to your readers.

Several months ago a number of cars were fitted up with automatic brakes for the purpose of testing how far they were capable of meeting the requirements set forth by the committee of the Car-Builders' Association in its last report. The result of these tests has been to develop one improvement after another in the right direction, and indicate that the difficulties which at first appeared to be so formidable are in a fair way of being overcome.

Four of the cars referred to were equipped with what is known as the Tallman brake, and which has been operated with varying success from the time it was put on until now. A brief description of this device will doubtless be of interest to those of your readers who have not had an opportunity of seeing it. On the outside axle of each truck is a friction wheel. There is also another friction wheel on the loose end of a swinging shaft, to which is attached a lever operated by the draw-bar of the car. To the stationary end of the shaft is attached a small gear-wheel, which meshes with a large one attached to a second shaft. To this second shaft is attached the brake chain and a relief spring. The construction is such that one of these wheels is stationary on the shaft while the car is moving in one direction, and rotates when it is moving in the opposite direction. The brake being set for the direction the train is to run (or thrown in gear at the front end of the car) its application is automatic whenever there is sufficient resistance applied to the front end of the train by the engineer or brakeman to slightly compress the

draw-spring, the friction wheels being thereby brought in contact, and the brake applied in proportion to the resistance to a given amount, being graduated by a spring interposed between the lever and draw-bar. At first sight this would seem to prevent the backing of the train, but such is not the case; for in backing, the car wheels take the opposite direction, leaving the brakes in their normal position.

On the 15th of March a trial of this brake was made with very satisfactory results. The train consisted of an engine with air-brake, four cars with the Tallman brake, five cars loaded with fifty tons of coal, and one coach. Several stops were made while running at various speeds from 15 to 25 miles per hour. No hand-brakes were used; yet the stops were made with such slight shocks, with one exception, as to be scarcely felt in the coach, notwithstanding all the load was in the rear and the braking in front of the train, a result which seems to disprove the theory that a train can not be successfully handled unless the brakes are first applied at the rear end. The trial was witnessed by a number of railroad men and others who agreed in the opinion that the brake made good stops. Further improvements will probably be made in this device before the association meets in June.

C. E. GAREY.

Car Painting—Dark and Light Colors.

To the Editor of the National Car-Builder:

Your correspondent "Occasional" gives us in your last issue some very good ideas on the subject of car painting, but I am compelled to differ with him upon some points. He says that the Master Car Painters' Association have done little thus far but talk about the different colors, and that the railway officials have in the meantime stepped in and adopted dark colors for passenger cars. This, I think, is calculated to convey a wrong impression. Master car painters, whether in the association or out of it, have no power of determining what colors shall be used in the painting of cars. They can only discuss the matter, and make recommendations so far as they can agree among themselves. The final decision rests with the road managers, and to this the painters must conform, no matter what their individual opinions may be as to dark or light colors.

It is, however, none the less incumbent upon car painters to look well into the elements of cost and durability, and the comparative economy of different colors and methods; and this is just what they are doing at their annual meetings and in articles contributed to railway publications. It is hardly to be expected that a unanimous decision upon every point will be reached at once. But in reference to the economy of light and dark colors for the outside cars, it is well known that some of the members of the association have for years been engaged in testing the wearing qualities of the different colors, and that it is not yet quite clear to them, as your correspondent asserts, that as good work can be done in dark colors as in light ones. I submit, therefore, that the fact that some roads are adopting dark colors is no sufficient reason for discarding light colors, especially when it is well known that road officials who know little or nothing about painting often decide how cars shall be finished, as a matter of taste purely, and without any reference to economy in the wear and durability of the finish.

I heartily agree with what your correspondent says about the ready-made patent primers that have been put upon the market of late. They are, however, used very little, master painters, as a rule, preferring to mix their own primers, so they can know what kind of ingredients they are made of. A body coating so transparent as to show the kind of wood the panels are made of, will not stand exposure, nor hold out the varnish, nor give

proper protection to the painted surface. The finish of a car must be protected both at the surface and foundation, by good material in the one case, and good varnish in the other. A solid body is an essential basis for good painting, and the want of it is where some painters fail, and why their cars have to be repainted every six or eight months. There is not oil enough in the foundation coats. Too much japan color is also used in many shops in order to hasten the work. This soon becomes lifeless, and the varnish sinks in instead of doing service till it wears out.

Your correspondent says, and I agree with him, that lead is unquestionably the best pigment known for painting under a varnished surface, and that there can be no objection to it in filling up coats. Then why, I would ask, is it not equally as good for a finishing color as the dark colors that are used? Again, he says, that he is assured by many car painters that the labor and material, up to the color coats, are equal on light and on dark cars. This I cannot admit, because it must be evident to any one who has used both colors, that the labor is one-fifth less on the light cars, for the reason that a light colored ground shows an uneven surface and other defects less than a dark ground does; and besides, there is more labor all the way through in painting a car with dark colors. Instead of using five coats of light color, as "Occasional" says, we get a solid job with three coats, costing 12 cents a pound instead of 18, as he puts it, while we give the same number of dark coats costing 30 cents a pound; but, of course, the dark color being lighter, in bulk, a less number of pounds are required. I do not claim, however, any saving in the cost of material, but I do claim a saving in the additional wear we get from a light colored car doing good service 18 months without repainting, while a dark car needs repainting in 12 months.

There is no question in my mind about dark surfaces absorbing heat, and light ones reflecting it. This is manifest to everybody's experience. The scorching heat of the sun's rays in summer is the worst enemy to the durability of paint upon cars; and those who have had long experience in the use of all shades of color, from white to dark brown, ought to know something upon this point, as it affects the wear and durability of paint; and I may cite as an evidence of the admitted superiority of light colors in this respect, a vote taken at the last meeting of the Car Painters' Association, which resulted two to one in favor of light colors for cars, as being the most durable and the least expensive to maintain.

BUCKEYE.

To the Editor of the National Car-Builder:

I notice a communication in your March number on the comparative economy of light and dark colors for the outside painting of cars. I know from my own experience as a car painter that there is a great difference in the durability of colors. How many railroad superintendents and managers, I would ask, require the wearing qualities of a color to be tested by their foremen painters before deciding upon its adoption? Not many, I venture to say. Dark colors, it must be admitted, make a fine and brilliant appearance, and this may account for the changes that have been made by some roads from light to dark colored cars. I have used dark colors on the cars of the road with which I am connected for the past nine years, and with great success. The high officials all like it, but every painter of experience knows that it costs much less to paint a car in readiness for decoration when light colors are used. Imperfections in the wood-work show more plainly with dark colors, and consequently more care is required in leveling the surface. A dark surface also absorbs the heat of the sun much more than a

light surface, causing the oil to bleach out from the varnish and color, and hasten decay. Some think that any color protected by varnish will wear equally well, and that color has nothing to do with the wearing of the varnish. But every practical painter knows that this is an error. The life of a car that has been well painted with any of the dark colors does not exceed six years upon an average, and the car must be repainted once a year to keep it in fair condition. But so far as relates to durability and economy, aside from any other considerations, I prefer light colors for the outside of passenger cars. The dark shades, it is true, make a good ground upon which to show gold leaf. It is also urged that they do not show dirt. Admitting this, I claim that there is nothing more destructive to paint than dirt, cinders and ashes, and dark cars are often allowed to run too long without repainting because the dirt does not show.

Your correspondent says that lead is the best pigment known for painting under varnish. If it is the best for one coat, why not for all coats? The choice of a color by managers is too often a matter of fancy, a fact that is well known to most foreman car painters, and even to many casual observers.

JOHN RATTENBURY.

Master Car Painter C. R. L. & P. R. R.

The Over-Working of Railway Employees.

To the Editor of the National Car-Builder:

In what I shall say upon this subject I shall endeavor to be practical and avoid all exaggeration. There are some things that do not need to be proved, because they are self-evident; and among these are the limits prescribed by nature to man's physical and mental endurance. Whenever the vital forces are taxed beyond these limits, the penalty is as certain as that effect follows cause. Previous to the advent of railroads there were few occupations that required such a prolonged and continuous strain as that to which a large class of railroad employees are now subjected. In military service the physical capacity of the soldier is not overtaxed when on guard duty, the time being limited to six hours. The laws of nature are recognized in this and in other cases where arduous and highly responsible duties have to be performed. But how is it in railroad service? Are the hours of work restricted within the limits of safety, or are they dangerously extended beyond such limits? Instead of answering these queries directly, I will cite an instance or two among the thousands of similar ones that daily occur.

A freight conductor came into a terminal station at 2 o'clock p. m. on Saturday. His time from the previous Sunday morning, counted by the trip, was eleven days. Too sleepy to eat, he goes directly to his room, throws himself on the bed with his clothes on, and is instantly asleep. Two hours later, the train-dispatcher wanted a conductor to take out a train at five o'clock. There being no one to take it but the man who had just gone to sleep, a messenger is sent for him, and, after going a second time, succeeds in waking him sufficiently to make him understand what is wanted. After being virtually dragged to the office, more asleep than awake, he remonstrated, saying he was not fit to go, and could not be responsible for the train. He was told, however, there was no alternative, that the train was a special and must go, that he was the only man there was to take it, and that he would be furnished with two good and trusty brakemen. So he goes; finds the train a mixed one with a coach full of passengers to be left at a certain station. On arriving there, the side track being empty, they pull through, cutting off coach in front of station. The trusty brakeman is told to let the

train out and close the switch. The conductor stops to attend to his passengers, and then starts up the track. The night is foggy and dark, he motions the train to go ahead and jumps on the caboose. The switch is found open when the next down-train arrives, and engine and one coach are slightly damaged. The conductor is discharged, and posted for leaving switch open.

Another instance is that of a locomotive engineer, who was forced upon duty under very similar circumstances, after running 48 hours. He was told by the engine dispatcher that it was a through train, with only meeting-points to make, and that he need not be out more than eight or nine hours. He starts out; the night is dark, the cab warm, and the struggle begins between outraged nature and the effort to keep awake. In an interval of unconsciousness, after vainly endeavoring to distinguish landmarks in the darkness and get his location, he passes the switch he should have entered, calls for brakes and tries to stop, but strikes and slightly damages the engine of the train he was to pass, and also his own engine. Penalty, indefinite suspension.

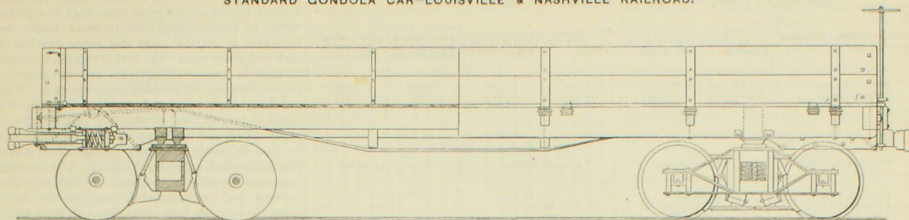
These are mere common-place examples of what is occurring every day. None but those who are familiar with train service can realize the demoralizing effects of over-work upon railroad employees. Well-meaning, faithful men, of correct habits, when subjected to this excessive strain, are apt to become discouraged, indifferent, and even reckless in many cases. During this present winter we know of an engineer who was kept on his engine 62 hours, except when it was being coaled or turned, and getting but one warm meal in 24 hours. From 24 to 36 hours on duty has been a common thing with locomotive engineers during the past year. This kind of service, exposure to night air and all the vicissitudes of weather and temperature, and without regular meals, brings the system into a condition in which strong stimulants produce a very grateful and exhilarating effect, and the result is confirmed intemperance in a large number of cases, and of course disqualification for further railway service.

The national government has made eight hours a legal day's work, while in some of the states it has been fixed at ten hours. Upon general principles and for special reasons, I would not favor legislative interference with the details of railroad business, but after long practical experience as a railroad mechanic, I am forced to the conclusion that a law fixing the maximum time, or consecutive number of hours that an engineer should remain on an engine, and a conductor on a train, would be advantageous to all concerned.

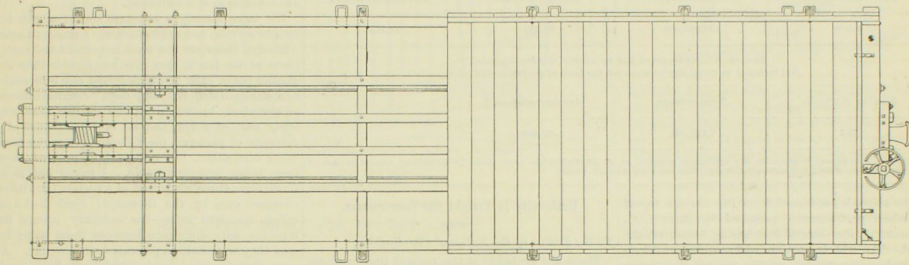
A RAILROAD MAN.

MR. C. E. GAREY, M. C. B. of the New York & Harlem road, makes a very neat and comfortable car seat which has some notable peculiarities. By first covering and stuffing the top of the seat rail with hair he secures a full and firm edge that remains a good square edged rim as long as the seat lasts. A more flat and elastic seat is also obtained by dropping the bottom board on which the springs rest below the seat frame. This yielding center and firm edge adapts the seat more to the form of the sitter. Instead of a seat-back band of metal, a stuffed roll of plush about 1½ in. deep is put on tapering at the ends to meet the seat-back arms, and put on so as to show neither nails, screws nor stitching. This makes the back somewhat wider, and is a much pleasanter finish both to touch and look at than the metallic band. Mr. Hoyt, at West Albany, makes the same style of seat, except the roll, by carrying the plush front over the edge about an inch on to the back, and covers the edges of the green and scarlet plush with a half-inch band of figured lace.

STANDARD CONDOLA CAR LOUISVILLE & NASHVILLE RAILROAD.



Side Elevation and Section.



Floor Frame and Floor.

GENERAL DIMENSIONS.

Length, outside of end sills.....	30 ft. 0 in.
Length, inside of end doors.....	28 3/4
Width inside of side boards.....	8 1/4
Height of sides and ends.....	2 3
Out of end sill to center of bolster.....	4 6
Between center sills.....	10
Between center and intermediate sills.....	12
Between intermediates and side sills.....	1 9/16
Center to center of bolsters.....	21 0
Between centers of center ties.....	6 2

BODY TIMBERS.

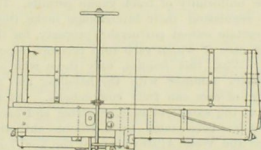
Side sills.....	5 x 13 in. x 30 ft. 6 in.	Wh. oak or 6 in. Yel. pine.
Intermediate sills.....	4 1/2 x 9 1/2 x 20	9 in. Yel. pine.
Bolsters.....	4 1/2 x 12 1/2 x 8	6 Wh. oak.
Center sills.....	4 1/2 x 9 1/2 x 20	9 "
End sills.....	9 1/2 x 9 1/2 x 10	0 "
Center ties.....	4 1/2 x 8 1/2 x 9	0 "
Draft timbers.....	4 1/2 x 8 1/2 x 5	0 "
Dead-woods.....	4 1/2 x 9 1/2 x 2	0 "
Side planks.....	13 1/2 x 5 1/2 x 30	6 Yel. pine.
Stakes.....	4 x 4 x 3	0 Wh. oak.
End planks.....	13 1/2 x 2 1/2 x 8	6 Yel. pine.
End stops.....	2 1/2 x 8 1/2 x 2	6 "
Truss-rod blocks.....	4 1/2 x 4 1/2	Wh. oak.
Flooring.....	3/4 in. 2075 sup. ft. net	"

MATERIALS FOR CAR BODY.

Lumber.....	2,135 ft. b. m.
Nails, bolts, nuts and washers.....	2,444 lbs.
Assorted wrought iron.....	801 "
Castings.....	1,693 "
Weight of car, 18,500 lbs.; capacity, 30,000 lbs.	

A New System of Freight Train Brakes.

A trial was recently made on the St. Louis & San Francisco Railway of a system of freight train brakes devised by the American Brake Company, of St. Louis, Mo. Of the precise nature of the system and the manner in which the braking power is applied, we are not advised; but its performance seems to have been very satisfactory, so much so as to have won the approval of a large number of



End Elevation and Section.

prominent railway officers who witnessed the trial. The portion of the road on which it was made was between Springfield and Rolla, a distance of 125 miles, abounding in heavy grades and sharp curves. The train consisted of an engine and tender equipped with the steam driver and tender brake of the above named company, 16 freight cars equipped with their automatic freight train brake, and one caboose and one passenger car not so equipped, the entire weight of the train being 491 tons. The weather was unfavorable, and the track was in many places covered with snow. The train, however, was at all times under the complete control of the engineer. In several instances, while going down grades as high as 65 feet to the mile and at a speed of 25 miles an hour, the train was stopped in 62 seconds and in 410 yards. The brake was automatically freed and the train ready to be backed as soon as the stops were made. No other brakes were used except the automatic, which is not continuous, but acts independently upon each car. Another important point noticed was that in passing over depressions in the track the brake operated to ease the motion of the train, and give it a steadiness quite unknown under the

operation of hand brakes. It is also said by the railway officials who witnessed the trial, that the slipping of wheels is likely to be entirely prevented by the automatic application and release of the brakes.

We are informed that in consequence of the satisfactory nature of these experiments, the above named railroad has adopted the system, and will immediately apply it to its entire freight equipment, beginning with its heavy freight engines and stock cars. We hope the proprietors of this brake system will lose no time in furnishing full particulars in regard to its mechanical construction, performance, and cost of application, to the committee on freight train brakes of the Car-Builders' Association, of which Mr. C. E. Garey, of Morrisania, N. Y., is chairman.

A lot of twenty new passenger cars is to be added to the equipment of the New York Central & Hudson River road, some of which have already been completed. They have the appearance of being higher and wider than usual, which is owing to the clear story having an extra width of twelve inches. This, with the extra large windows, gives a better diffusion of light. There are five Hitchcock registers, with globe ventilators, and six deck windows that can be opened for ventilation, besides the end ventilators. The inside finish is in solid mahogany. The truss-planks being on the outside of the side-framing, the lower valance coat rail begins at the floor. The window panels extend up to the cornice. In some of the cars there is a single pilaster in the center of the panel, and in others one on each side of the panel and running to the cornice. The upholstery of the seats is in the usual style, but without metal bands on the top of the seat backs.

Abstract of the Lake Shore & Michigan Southern Railway Report of Mileage made by Wheels removed from Engine, Tender and Passenger Equipment during the Year 1880.

Wheels removed, including worn-out and defective.	Total mileage of all wheels removed.	Greatest mileage of worn-out wheels.	Least mileage of worn-out wheels.	Average mileage of worn-out wheels.	Average mileage, including worn-out and defective.	New wheels put under.
2,000 (31 inch)	132,761,384	203,505	10,064	73,047	63,250	3,178
1,200 (30 inch)	63,840,815	204,501	10,806	58,907	49,489	1,085
411 (28 inch)	20,470,327	193,610	15,488	58,067	49,577	437

Miles run by Engine, Tender and Passenger Equipment Wheels removed during five years, 1876-7-8-9-80.

Wheels removed.	Total mileage.	Average mileage.	Wheels put under.
9,130 (31 inch)	521,058,827	57,196	14,115
6,860 (30 inch)	291,045,352	42,514	7,448
1,632 (28 inch)	74,370,962	45,574	7,448
42 (26 inch)	1,977,592	47,085	44

Recapitulation of 33-inch Wheels worn out in five years.

Number of wheels.	Total mileage.	Average mileage.	Wheels put under.
6,960	430,982,404	63,134	14,115

33-inch Wheels reported flat by sliding, during 5 years.

Not included in foregoing because not the fault of iron or manufacture.

Number of wheels.	Total mileage.	Average mileage.
262	7,100,941	27,332

NOTE.—This report represents the minimum mileage, as no allowance has been made for switching, except in case of shifting engines, which are estimated at six miles per hour when in steam.

The above is condensed from the annual report of wheel performance prepared by Mr. A. C. Armstrong, the General Purchasing Agent of the road. The wheels used are of five different kinds or makes, the names of the makers not being given. The form of the yearly reports being uniform it is easy to compare one year with another, as follows:

Worn out wheels removed.....	1870	1880.
Broken tread.....	2,243	2,751
Flat (bad chill or crumbling tread).....	320	173
Sharp flange.....	622	673
Broken plate.....	190	301
	6	2
Total number of wheels removed.....	3,391	3,800
New wheels put under.....	4,088	4,700
Average mileage 31-in. wheels.....	56,035	63,250
Average mileage 33-in. wheels.....		63,134
From 1870 to 1880 inclusive.....		59,120

From this it appears that there were 409 more wheels removed from all causes in 1880 than in 1879. The average mileage has also been increased 7,195 miles during 1880, and during the five years ending with 1880 the average mileage shows an increase of 4,064 miles over that of the five years ending with 1879.

The Lake Shore road has, we believe, a record of wheel performance that shows the mileage of each wheel in the engine, tender and passenger equipment, the date when put under and when removed, and the cause of removal. No wheels are transferred from passenger to freight service. The object of this record, and the wearing out of wheels in passenger service, is to ascertain, on the basis of actual mileage, the merits of the wheels made by different manufacturers, and also whether each wheel makes its guaranteed mileage. A 33-inch wheel is considered "worn out" when it has run 50,000 miles, or when the chill is worn through in more than two places, although it may have run very much less than that distance. There are, of course, many exceptional wheels that make a much greater mileage than this before they are actually unfit for service, while many fail to make their guaranteed mileage, and many of these are removed for defects that are not the fault of the metal or the making.

The Illinois Central road has built 100 twenty-ton coal cars. They all have Thielsen trucks.

Uniformity in Freight Car Construction.

To the Editor of the National Car-BUILDER.

There are probably at this present time upwards of 500,000 freight cars in actual service upon the railroads of this country, and representing a capital of more than \$200,000,000. These cars move every where without regard to local ownership, so far as the uniformity of track gauge permits. The rules regulating their interchange make them to a certain extent partnership property, for the proper care of which each road becomes responsible. What this implies, only those who are practically familiar with the handling and repairing of cars can fully comprehend. As an index of the extent of such repairing and handling, it has been stated upon reliable authority that at the West Albany shops of the New York Central and Hudson River road, 40,347 repairs were made in 1879 to freight cars belonging to other roads, these figures indicating the number of repairs, and not the number of cars repaired, some of the cars being repaired more than once. Of the delays and losses arising from diversity of construction it is needless to speak, as every railroad man, and especially those in charge of repair shops, know all about it. This state of things, which is every day becoming more aggravating, annoying and expensive, seems to warrant the assertion that freight cars, in the matter of their construction, and in view of their importance as the bread-winners of the roads, do not receive anything like the attention they deserve.

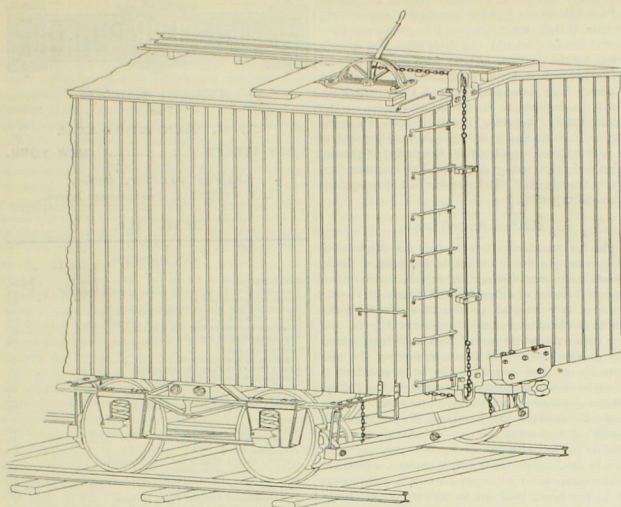
In regard to a greater uniformity in their construction, there really does not seem to be any insuperable difficulty in the way of its accomplishment. A glance at the drawings and specifications of box, stock, and gondola cars published in the CAR-BUILDER, and representing local standards of various roads, shows that an approximate uniformity in body construction in respect to general dimensions, size of timbers, etc., exists already, so much so, at least, that repairs of car bodies can usually be made without much trouble or delay. The difficulty is with the drawing attachments and running gear, and is caused exclusively by an absurd diversity in details—diversity for the sake

of diversity—as unnecessary as it is senseless. The number of pieces in any of the ordinary 4-wheel trucks of the same class vary but little, while in general principles there is really no difference at all, the same end being reached in each and every case. The load is carried, the same mileage is made substantially, and the same expenses incurred in running and repairing. Why not then have a general standard in place of a dozen or twenty local standards? This question is easily asked, and unlike some other questions, can be just as easily answered. Railroadings was at first an isolated, experimental thing. The running-gear and drawing contrivances for cars were also isolated and experimental, and all the more precious because they were local in their origin and unlike other local contrivances of the same sort that were just as good and not a whit better. The supreme folly is in striving to keep up this isolation in the face of a system of interchange as unavoidable as it is universal.

We have already a standard size of wheels for freight service, and approximately a standard axle. Although these are the most important and costly parts of the truck, they give less trouble than the smaller parts, each of which might also be brought to a standard with but little cost. Journal brasses, as everybody knows, give more trouble than any other part of a car, and all in consequence of a diversity of patterns, the difference in many cases being very slight, but sufficient to prevent them from being interchangeable. I might cite as an illustration three roads that at a certain time interchanged cars by the thousand. Each had a so-called standard brass—the ordinary square flat top—the only difference between them being the way they were held in position by the wedge. All were equally good, and could have been made exactly alike with no more cost than ten minutes work of a pattern maker, yet the difference was only just enough to prevent an interchange, and it is still kept up. And so it is with draw-heads. There are hundreds of patterns of the cast iron variety, each serving the same purpose, costing about the same, and having nearly the same weight, yet thousands of cars are constantly waiting upon side tracks for draw-heads to be forwarded by their owners. The same may be said of oil boxes, center-plates, and other castings, that are substantially the same in their general dimensions, and differ not in any matter of utility, but in the fancy of the designer merely. I might name a hundred advantages that would result from an interchangeable uniformity, such as the doing away with specifications in ordering new cars, the settlement for cars destroyed, etc. But what's the use? The existing diversity is not kept up because the advantages of uniformity are not fully understood and appreciated. It seems to be because the parties interested think they are making money enough as things are now, without being bothered with reforms, or else they do not know how to organize a movement to bring about such reforms—a little of each, perhaps, and a good deal of both.

Years ago it was thought that the mechanical diversities in car construction, originating in the early development of railroads and territorial isolation, would be readily overcome by the formation of the Master Mechanics' and Master Car-Builders' Associations, for mutual acquaintance and intercourse, and with annual meetings for consultation and discussion. These associations have both been in existence a dozen years or more, but the obstacles in the way of the reform indicated seem about as formidable as ever, while the necessity of reform increases with the yearly growth of traffic, and is more urgent and needful now than ever before. Although the prospect is somewhat discouraging, I know of no better way than to keep harping upon the subject of

UNIFORMITY.



HAND LEVER BRAKE FOR FREIGHT CARS.

The cuts illustrate a new method of applying brakes to freight cars, and which is designed to take the place of the ordinary brake wheels. The nature of the device is so clearly shown in the engravings as to require no explanation. The advantages claimed for it over the brake wheel are greater safety to the operator and greater quickness in its application, the pressure being applied to the car wheels as soon as the brake lever is raised. Its superior efficiency has recently been shown in a case where a train broke in two, and a collision was prevented by the readiness with which three of these brakes were applied, and without which a collision would have been inevitable. By this method the operator knows whether the brake is set without looking over the end of the car, and is in no danger of being thrown from the car, as is sometimes the case when the ordinary brake wheels give way from excessive strain. This method has already been applied to quite a large number of freight cars of the Boston & Albany road, and we are informed that all the box and stock cars of the road are to be equipped with it. The proprietors of the invention are Weston & Chaffee, Springfield, Mass., who may be addressed for further particulars.

Car-Builders' Monthly Meeting.

In accordance with previous notice, the subjects upon which the committees were to report at the annual meeting of the association, were taken up in their order and briefly discussed.

Mr. C. E. Garey, chairman of the committee on freight train brakes, said that trials had been made on the New York & Harlem road of two brakes designed to operate independently on each car. One was the Tallman brake, which made some very good stops. In stopping and backing up it was quite satisfactory, but some considerable modifications were yet needed in it. The other brake (name not stated) had been reinvented half a dozen times within a year, and if the money and patience of the inventor held out, the brake might

yet amount to something. The committee had sent out a good many circulars asking information, to which answers were expected.

A letter from Mr. Wm. Loughridge, of Baltimore, was read, stating that his freight brake was making good progress, and would soon be tried on the B. & O. road.

Mr. C. E. Garey spoke of brake-shoes, and said that in the experiments he had made he had found malleable iron to be fully equal to wrought iron, and that both were a great deal better than anything else.

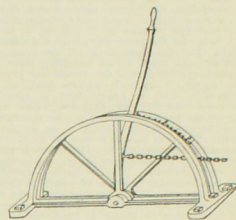
Mr. Snow, of the Ramapo Wheel Works, favored a combination of wrought and cast iron. With brake-shoes of this kind, the Ramapo wheels had made an increased mileage of from 10,000 to 15,000 miles.

Mr. L. Garey submitted the following question in reference to settlements for car repairs: Suppose certain railroad companies get their cars of certain car manufacturers, and that such cars, while in service on through lines doing a through business, should be found defective in some particular part of their construction, so as to require expensive repairs. Under the existing code of rules, the lines on which the cars fail are forced to make the repairs, but in common justice they should be remunerated for such expenditure. The question is, whether the owners of the cars, the manufacturers, or the roads on which they break down, should pay the cost of repairing in such cases.

In the brief discussion which followed, it seemed to be conceded that, so far as the equity of the case is concerned, the owners of the cars would be responsible if the cars were built according to specifications furnished by them to the builders, and that the builders would be responsible if the cars were defective from not being built according to specification. The lines handling the cars could not be held for bad usage in such cases, because the question relates only to defective construction.

Mr. Blackall, of the Delaware & Hudson Canal Co., then raised the question as to how railroad

companies were to know whether they were parties to the rules or not. Some would claim to be parties to them one year, and the next year say they were not. The question was also raised whether a company signing the rules was wholly released from being bound by them by subsequent alteration or amendment in any particular. From what was said by those present, the impression seemed to be that the companies in such case would morally be bound by the rules as amended.



or revised, unless they gave due notification to the contrary. The rules as they now stand were about as good as they could be, and if they were annulled or abrogated it would be next to impossible to do through business on the roads. It was suggested by Mr. Garey that where roads had rules of their own, and differing from those of other roads, that each road should be bound by the rules of the other in making settlements, or, in other words, on the mutual give-and-take principle.

Mr. Blackall suggested that a printed list of all the roads that are parties to the rules be sent to superintendents and managers. He had made many settlements of late with roads which claimed they were not parties to the rules, and would not settle in accordance with them, but the same roads would settle with Mr. Garey according to the rules.

Mr. Smith—They settle according to the rules when it is to their advantage, but if not to their advantage they prefer to settle on some other basis.

Mr. Blackall—That is it.

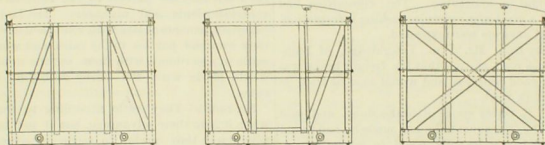
Link Motion and Separate Out-off Valves.

The Engineer (London) makes some rather pointed editorial comments upon the communication of Mr. Frank C. Smith in the February number of the CAR-BUILDER, in which he argued that the link-motion in locomotives is incompatible with the attainment of high speeds. We print elsewhere the reply of Mr. Smith to the strictures of our English contemporary, and in order that the points at issue may be more fully understood, we give below the essential portion of *The Engineer's* article. The writer says:

"The old-fashioned, gub motion, or V-hook, as it is called in the United States, with a separate cut-off valve to give expansion, is as old as the days of Stephenson. They could never be made to answer, and they never will. To use them effectively, there must be either three eccentrics to each cylinder, or a complex mass of levers and pins and slots, the existence of which on a high speed locomotive would be simply intolerable. Separate cut-off valves have been tried in no place more than the United States. To assume that the link motion will not do, in the face of the fact that it has done for some thirty years in this country, and that it is now fitted to hundreds, we had almost said thousands, of English engines, any one of which can run with ease sixty miles an hour, is just a little absurd to Englishmen. In truth, the link motion is the most perfect thing that can be applied to a high speed locomotive, just because of the peculiarities which Mr. Smith holds to be its grave defects. The English locomotive is beyond question the most economical non-condensing engine in existence, the average consumption of fuel in an inside-cylinder engine not exceeding 3 lbs. of coal per indicated horse-power per hour, while in some cases it is much less. Thus, in the 'Great Britain' broad gauge engine, 18 x 24 cylinders, and single 8-foot driving wheels, it was found when the reversing lever was in the fifth notch, the steam being

expanded three times, that the consumption of feed-water was at the rate of 31.34 lbs. per indicated horse-power per hour. Assuming that each pound of coal evaporated 10 lbs. of water, this gives a consumption of 2.12 lbs. per horse per hour.

Like a great many other engineers Mr. Smith thinks no doubt, that a perfect diagram must have a straight vertical admission line, a hyperbolic expansion curve, and square corners; and he furthermore perhaps believes that the strain put by the steam on the piston accurately represents that on the crank pin, and in all this he is wrong. The momentum of the piston, with its rod and connecting rod and cross-head, is great enough at high speeds to alter totally the strain to which the crank pin is subjected; and in any locomotive when running at sixty miles an hour the crank would have to drag the piston away from the cylinder cover at each end of the stroke, unless compression and early admission had previously sent the pressure up to 100 lbs. or so on the square inch. In the same way, when the steam pressure falls after the steam is cut off, the momentum of the moving parts keeps up an impelling force on the crank-pin long after that of the steam has practically ceased. Again, it is well known that if, when a locomotive with a heavy load is running at a high speed—say fifty or fifty-five miles an hour—being at the time well linked up, the reversing link be moved forward another notch, so as to give more steam, the effect is at once to reduce the speed of the engine instead of accelerating it. This effect is produced by rendering the exhaust more tardy, and so augmenting the back pressure. It is the special advantage of the link-motion that it exhausts very early in the stroke; and for outside cylinder engines—which have always more back pressure than inside cylinders, because of the greater dampness of the steam in them—this early exhaust is particularly required. At slow speeds, however, the link-motion, when notched up, loses nearly all the advantages of which we speak. Then the exhaust takes place too early, and the compression is excessive and useless, seeing that the moving parts have no momentum to speak of. It is here that Mr. Smith has blundered. He has confounded slow and quick speeds, and assumed that, because the link-motion is, beyond doubt, a defective expansion gear for engines running at 60 to 100 revolutions per minute, it must also be defective at 25 to 30 revolutions per minute. There is, in point of fact, no analogy between the two. As a valve gear for high speed engines the link-motion, especially Allan's type, is as near perfection as may be as a distributor of steam; but for slow speed engines it is unsuitable, save that its great simplicity renders it an admirable reversing gear.



1. 2. 3.
END FRAMING OF BOX FREIGHT CARS.

A CORRESPONDENT sends us the above diagrams representing three different methods of framing the ends of box freight car bodies, requesting us to publish the same for the purpose of eliciting the opinions of practical car-builders as to which one of the three is the best, and the reasons therefor. For convenient reference, we have numbered the diagrams, and shall be glad to print in our next issue any views that may be sent us on the subject, or drawings of what may be considered better methods.

An Easy Thing.

What an easy thing it is to pilot a crowded ferry boat across the East River into their slip without a bump or a shock. If you don't believe it, try it! Also, what an easy thing it is to drive a locomotive. Pull a lever, and away she goes. Pull another, and she slacks up and stops. That's all, as most people look at it; but it is not all by any means. The quick eye, firm hand, and steady courage, the knowledge of every mile of the road, the sharp lookout for signals, the putting on steam upon up-grades and shutting it off on down-grades, the difference of expansion in the rails between hot and cold, wet and dry, and the ever present feeling of responsibility for peril of life, limb and property—all these are matters unknown to the mass of the people who pay their fare, take their tickets, and get to their journey's end. Their lives,

nevertheless, have all the while been in the hands of a rough, grimy looking man in the engine cab, whom, if they meet him on the platform, they avoid lest they should soil their silks and broad-cloth by the contact. These men should be, and often are, scientifically educated; but they have no very high social position, and their wages are quite inadequate to their responsibilities. The gentlemanly conductor, however, with his regulation uniform and well displayed watch-guard, is a personage of consideration, the petted of passengers and respected by directors. The engineer is a mere "mechanic!" The world is full of irregularities and injustice.

Standard Screw-Threads.

As for standard threads, says the *Mechanical Engineer*, we never expect to see such a thing. Some men can distinguish objects further than others, because of different foal-lengths of vision; others have mental peculiarities which make them mechanically blind to obvious defects, and for these reasons there will be a sufficient minority everywhere, at all times, to destroy the uniformity of the majority. To be a standard it must be alike and adopted everywhere. The United States standard is not standard, because there exists a different one in general use. We might as well speak of a general inch as a general standard. We do not see with our eyes. We perceive with our brains. The eye is only a camera, a mechanical arrangement to arrest an object and present it to the brain that sits in judgment on things presented it. That is a point which will, in our opinion, militate against a standard system of screw-threads all over the country.

But, says some objector, "we have one stan-



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EDITORIAL ANNOUNCEMENTS.

Addresses.—Business letters should be addressed, and drafts and money orders made payable, to THE NATIONAL CAR-BUILDER. Communications for the attention of the Editor should be addressed EDITOR NATIONAL CAR-BUILDER.

Advertisements.—Nothing will be inserted in this journal for pay, EXCEPT IN THE ADVERTISING COLUMNS. The editorial department will contain our own views and opinions; and the rest of the reading matter, aside from advertisements, will be such as we consider of interest to our readers.

Contributions.—Articles relating to railway rolling stock construction and management, and kindred topics, by those who are practically acquainted with these subjects, are especially desired. Also early notice of changes in railroad officers, organizations and names of companies.

SUBSCRIPTIONS TO THE CAR-BUILDER will be received, and copies kept for sale, at the following places:

A. WILLIAMS & CO., 283 Washington Street, Boston, Mass.
L. SCHAFNER, Cigar and News Dealer, Grand Pacific Hotel, Chicago, Ill.
WILLIE H. GRAY, 306 Olive Street, St. Louis, Mo.
ROBERT CLARKE & CO., 65 West Fourth Street, Cincinnati, Ohio.

METALLIC CARS.

An enthusiastic writer in a Western journal calls attention to the urgent need of fire-proof passenger cars, and expresses surprise that some of our enterprising iron and steel manufacturers have not already furnished the railroads with a model car of this description. He says that cars can be made of steel tubes and plates with the greatest facility, and that they would be stronger, lighter, and safer than the present wooden cars, with many incidental advantages in the way of heating, lighting, etc.

The question of employing steel and iron as material for the construction of freight and passenger car bodies is not a new one. There was quite a stir made about it a few years ago. It was not only discussed very generally in the newspapers and technical journals, but quite a large

Of the 258 locomotives on the Eastern Division of the New York Central Railroad, 125 have the Watkeys improved valve seat. It is being put into the others as fast as the old valve seats require renewing. The inventor, Mr. Henry Watkeys, of Syracuse, N. Y., has made some recent improvements in it which give it increased value.

number of freight cars were actually built in order to test the different theories as to how these materials should be used for car bodies to the best advantage. These included box, gondola and refrigerator cars, the floor and body framing of which consisted of iron tubing and iron and steel rods, held in position by bands and tie-blocks, the outside being covered with sheet iron, and the inside sheathed with wool. Another form of construction consisted of channel iron I beams for floor frame, and heavy wrought iron bars for the superstructure. The cars were from 30 to 34 feet in length, and weighed from 22,000 to 25,000 pounds. What kind of record these cars have made we are unable to say, but the inference is that it is not a very encouraging one, or it would by this time have been spread before the world. There has doubtless been some progress made as compared with the ruder constructions of an earlier period, but this improvement, so far as we can learn, has not been so much in diminished weight and greater proportionate carrying capacity as in a better constructive use of the material. It must, we think, be admitted that the results thus far are not such as to make metallic freight car bodies popular, and until they shall begin to supersede wood in this class of rolling stock there is not much chance for metallic passenger cars.

It is a common remark, even among railroad men, that iron or steel cars will some time or other come into general use, for the reasons that timber is getting scarce and more expensive, and that iron is already extensively used for truck frames and body bolsters. But the question of iron body construction does not depend upon the way in which trucks are built. The two are essentially unlike, and are subject to different conditions. It does not necessarily follow that because iron makes a good axle or crow-bar, it will also make an equally good flag-staff or axe-handle. Railroad cars, as compared with stationary structures, are subject to peculiar conditions inseparable from the uses they perform. These are rapid movement, a minimum of weight, liability to violent concussion, and the necessity of being easily and readily repaired. With respect to these, wood has the advantage over iron at the start. It is lighter, more compressible, will resist shocks better, and, in case of breakage, repairs can be made with less difficulty. Iron, it is true, will not splinter nor burn; a car made of it may not weigh more than a wooden one of the same size and capacity; it may last longer, resist shocks quite as well if rightly constructed, be worth more as scrap when worn out, and be repaired with less difficulty than is generally supposed. These arguments, however, amount to little so long as they are not sustained by a record of performance.

It would be no very difficult thing, as it strikes us, to make a model passenger car body entirely of iron or steel—frame, panels, roof, flooring, and seat-frames, with no inside wood finish even. It could be beautifully ornamented inside and out with paint and varnish, and made to look very light, cheerful and attractive. It would make a few beautiful "runs," and after a few rose-colored local notices in the papers would be lost sight of and forgotten, and the roads would go on ordering new wooden cars as before, without the least regard to the wonders performed by the model car in the way of somefalls down embankments, with no roasting or scalding of passengers as an accompaniment.

One great obstacle in the way of iron body construction is the fact that it can not be carried on without special shops, machinery, tools and workmen. A new and distinct department would be necessary upon every road using, repairing or building such cars. Machinery and tools for the purpose would have to be perfected by degrees, according to the methods of construction that ex-

perience should prove to be best. Wood-working machinery, on the other hand, is already perfect, or nearly so, and car-builders know just what kinds to put into a shop.

Another obstacle is the tendency to make iron construction conform to that of wood, when the difference in the two materials seems to require that the construction should also be essentially different for each. Our freight cars are designed almost exactly upon the same principles as our passenger cars, and with special reference to wood construction. It is manifest, however, that if iron cars are ever to be a success, the material must be used constructively, as iron, and without reference to the peculiarities of wood construction. The design for a model iron passenger car that would really be a model for initiation would involve such a wide departure from present practice in order to meet the requirements of the new material that a first attempt could hardly be a success except by a miracle.

Meanwhile, railway passengers must rely mainly upon safety-stoves and safety-lamps in cases of collisions and overturns. An ordinary passenger car, with only a narrow door at each end for exit, allowing only one person to pass out at a time, is a regular trap whenever panic-stricken occupants want to get out in a hurry. The material of the inside finish is also so extremely combustible that only a spark is necessary to set it in a blaze. The ends of the car are almost sure to be fired first, thus cutting off access to the doors. In shops and other buildings means are provided for extinguishing fires when they first break out, but no such means are at hand in the case of cars, unless from pure accident. The need of iron as a material of construction, or of some means by which wood may be rendered less combustible, is very great in respect to cars. But we do not expect any immediate revolution in the construction or wearing of cars in order to secure greater safety. The mass of people seem to like things pretty well as they are, and will stick to the stoves, good bad and indifferent, and to the varnished and painted cabinet woods a while longer.

COMMITTEE REPORTS.

By reference to the report of the proceedings of the Car Builders' Association, at its annual meeting last year, it will be seen that there are about a dozen committees that will be called upon at the meeting this year for reports upon as many different subjects, every one of which is of great practical importance as pertaining to the construction and management of car rolling stock. The greater number of these may be more properly called standing committees, as they are continued from year to year upon the same subjects, while others were appointed last year for the first time. Members of the association and others who are familiar with its proceedings, and who may happen to glance at the printed list of these committees, will recognize most of the topics as very old ones, that have already been worn quite threadbare apparently, from repeated reports and discussions. Yet they are all of them as fresh as ever, and at no time in the past have they deserved or invited more vigorous handling. No stronger evidence, in fact, can be afforded of the difficulties with which the association has to contend, than the persistency with which these questions present themselves year after year, with no immediate prospect of their becoming stale. From present indications, not the least danger is to be apprehended that the association will die out and become extinct for the lack of something to do. The danger, in fact, lies in the other direction—that it may perish from excess of work, and the absence of the necessary power to make its work effective.

One of the most important subjects to be re-

ported upon at the coming June meeting is that of train brakes for freight cars. The committee last year was increased in the number of its members, and now comprises some of the most experienced and capable car-builders in the country. It is expected that its forthcoming report will contain some specific and valuable information in regard to the merits of several devices that have been perfected to such an extent within the past year as to meet, approximately, the conditions required. There will, at all events, be such a show of progress as to render what has been regarded by many as an impracticable achievement, an assured success, all of which is fairly due to the activity of inventors in responding to the action of the association. Had no committee been appointed five years ago, or had it broken down from sheer discouragement at the magnitude of the task, a freight train brake controlled by the engineer, and acting upon each car independently, would to-day have been regarded as a visionary project impossible of accomplishment. It is hoped that inventors and others who may have information on this subject that is likely to be serviceable to the committee, will communicate the same to the chairman without delay.

Although this committee stands at the head of the list, there are others in charge of subjects of scarcely inferior importance, and who will be called upon for reports at the annual meeting. A standard draw-bar and draw-spring are to be recommended; also the number, position and dimensions of buffer blocks; the position of brake-shafts; a standard wheel gauge; the best diameter of wheels; the utility of coned wheels; the construction of screws and nuts, etc. In order to make satisfactory reports upon most of these subjects, it is indispensable that the committees should be informed as far as practicable of the opinions of railroad men and the practice upon different roads. The plan of issuing circulars for this purpose is still adhered to as the only available means that can be adopted, although it has not been very successful in the past. Among others, we notice the circular of the joint committee of the Master Mechanics' and Car-Builders' Associations in reference to more correct drawings of the M. C. B. standard journal-bearing, journal-box and pedestal; and also of the car-builders' committee on the position of brake-shafts. Not having received copies of these circulars from the secretary of the association in time for our March number, nor in fact any copies from him at all, we could not of course give our readers the benefit of them as early as we would have liked.

In glancing at the several topics for inquiry and investigation by these committees, it appears that the great end aimed at in all of them is the establishment of standards in order to do away with the ridiculous and senseless diversity which exists in the accessories belonging to cars, when these cars interchange and run all over the country without regard to local ownership—such interchange becoming more extensive and more necessary every day. We say ridiculous and senseless, because nothing can be more so than for one road, owning ten or fifteen thousand freight cars, to place the brake-shafts on one side of the car end, and another road owning a like number of the same kind of cars, placing them on the other or opposite side—the cars at the same time getting mixed together in the course of traffic over both lines.

A CORRESPONDENT writes us that the formation of new car manufacturing companies is reported from various points at the West—at Muskegon and Port Huron, Mich.; at Lima and Columbus, Ohio; Indianapolis, Ind.; and Milwaukee, Wis.; also a new wheel foundry at Lafayette, Ind. We have also rumors of similar new enterprises elsewhere, but they are not sufficiently confirmed to justify publication.

It seems to us that a little more brevity in the length of railroad names would save bottles of ink, a vast deal of time, and any quantity of vexatious guessing at the meaning of obscure initials. The good old "Erie" was a model name. It couldn't be abbreviated, nor nicknamed. It was the leader of the stock list, and people liked it in spite of broad gauge and plundering management, mainly because it was short, crisp, compact and comprehensive. It will not easily be wiped out by its pious official successor. The names of some roads now contain no less than fifteen syllables. Excessive brevity is of course not practicable in every case; but no road is in danger of losing its identity even if its legal name does not take in the terminal points and all the intermediate cities, towns and geographical divisions of the country along the line.

The Timms Car Truck.

The peculiar feature of this truck is the independent movement of the wheels. The axles are not continuous like those of ordinary trucks, but each wheel is rigidly attached to a short independent axle having two journal boxes, and held in position by the iron frame of the truck, the weight of load being distributed upon eight journals to each truck instead of four. The wheels have a perfectly flat tread, and consequently have very little lateral motion in running, can be placed closer to gauge, and are less liable to climb the rail. It is claimed that by this arrangement there is a saving of fifty per cent. in the life of wheels and in the wear of journals and brasses, with entire immunity also from broken axles. A very considerable gain is also claimed in traction, so that the same engines can haul heavier trains than with the ordinary trucks.

We are informed that these trucks are manufactured by the Timms Car Company, at Columbus, Ohio, and that their capacity has been thoroughly tested upon steam as well as on horse roads. Cars with these trucks, carrying from 15 to 20 tons of load, are in regular service on steam roads, and are said to stand the severest tests by running at extra speed upon curves, reverse curves, and switches, and under conditions that would have caused ordinary cars with rigid wheels to leave the track. An examination of a model of this truck justifies the impression that in its construction it is sufficiently strong and substantial, with no liability to get out of square, or to need frequent repairs. The independent movement of the wheels is secured by having an axle for each, which obviates torsional strain, and gives to each axle and wheel a perfectly free action unaffected by curves or inequalities of track. The stability and safety of this plan can only be satisfactorily determined by actual service. We can only say, let it be judged by its performance, instead of being pre-judged and sent in advance to the limbo of forgotten things, merely because it is one of the many attempts to introduce independent wheels on steam roads.

It is reported that the Pittsburgh Car Works are to be removed to Youngstown, Ohio, before the 1st of July.

THE Allen Paper Car Wheel Co. has purchased a large tract of land at Morris, and will erect an extensive paper mill for the manufacture of straw boards to be used in its paper wheel works at Pullman, near Chicago.

THE Champion Barbed Wire Fencing, manufactured by the Crandal Manufacturing Co., of Chicago, appears to be a decided improvement upon the long sharp thorn or spur barb set rigidly upon twisted wire, for the reason that there is far less chance of lacerating the flesh of animals that come in contact with it. Its construction also is

such as to present a much larger surface than the ordinary wire fencing, thus lessening the liability of stock to run blindly against it, particularly horses. This fencing is well protected against rust, either by being painted or galvanized, costs less per rod than any sold at the same price per pound, and has more tensile strength. Messrs. Brewster & Phelps, of Chicago, are the sole agents of the manufacturers.

It is hard to decide which is the most pestilential—the young bore who is forever bragging what he is going to do, or the old bore who is eternally bragging of what he has done.

A PRECOCIOUS boy of six years, listening wearily to a long-winded tale, related by a proxy relative, took advantage of a short pause to say slyly, "I wish that story had been brought out in numbers!"

JOHNNY, have you learned any thing during the week?" asked a teacher of a five-year-old pupil. "Yeth m." "Well, what is it?" "Never to lead a small trump when you hold both bowers."

A MAINE man who said he didn't care two shakes of a lamb's tail about the newspapers, rode 14 miles through a fierce snow storm to get a copy of a weekly that spoke of him as "a prominent citizen."

"MADAME," said a trance medium, "your husband's spirit wishes to communicate with you." "No matter," said the widow. "If he has got no more spirit in the other world than he had in this it is not worth bothering about."

A RECIPE for making soup: Take a pail of water and wash it clean, then boil it till it is brown on both sides, pour in one bean, when the bean begins to worry, prepare to simmer. If soup won't simmer, it's too rich; pour in more water; dry the water with a towel before you put it in. The dryer the water, the sooner it browns. Serve hot.

THERE is a model old man out West who has never taken a bit of care of himself; has chewed tobacco 60 years and got fat on it; drunk hard for 25 years, and grown younger every day; reads his newspaper through an inverted microscope to make the type suit his vision; walks four miles for a drink before breakfast; chops a cord of wood between meals, and has tried to die of old age 13 times and failed every time. He attends to the wants of an old and feeble grandson, and superintends the funerals of his posterity with great care and assiduity.

Our Directory.

We note the following changes since our last issue. Readers are requested to give us prompt notice of changes when they occur:

Boston & Lowell.—Mr. Arthur A. Hobart, having resigned his position as Superintendent, the vacancy will not be filled at present. Mr. J. F. Crockett, Master Mechanic, is appointed Master of Transportation also, and will have charge of the motive power, shops and machinery.

Cairo & Vincennes.—Mr. G. H. Lyman will act as Purchasing Agent, vice T. W. Fitch, resigned.

Cleveland, Tuscarawas Valley & Wheeling.—Mr. W. F. Turfess has resigned as Master Mechanic, to take the position of Superintendent of the Indianapolis Division of the C., C. & L. road, in place of C. C. Gale.

Lake Shore & Michigan Southern.—Mr. Edward Studley, Master Mechanic of Buffalo Division, has resigned, and is succeeded by Mr. J. S. Graham.

Louisville & Nashville.—Mr. E. Marsh has been appointed Acting Superintendent of the South & North Alabama Division, vice B. Dunham, resigned, to become General Manager of the Virginia Midland.

Northern Pacific.—Mr. C. T. Hobart has been appointed Superintendent of the Dakota Division, with office in Fargo, Dak.

Ohio & Mississippi.—Mr. Wilson H. Reilly has been appointed Master Mechanic of the Springfield Division, with office at Pana, Ill.

Philadelphia & Erie.—The position of Master Mechanic at Kane, Pa., has been abolished, and Mr. W. L. Holman, the former incumbent, is now round-house foreman at Renovo, Pa.

Pittsburg, Cincinnati & St. Louis.—Mr. Wm. F. Black, heretofore Private Secretary of General Manager Caldwell, has been appointed Superintendent of the Cin. & Musk. Valley Division in place of C. C. Waite, resigned.

Rochester & State Line.—The name of this road has been changed to Rochester & Pittsburg. Mr. Geo. E. Merchant, formerly of the Dakota Southern, is General Manager.

Rock Island & Peoria.—Mr. H. B. Ludlow, is appointed Superintendent, with headquarters at Rock Island.

Texas & St. Louis.—Mr. J. W. Brown has been appointed General Superintendent. He has heretofore been Superintendent of Texas Division of the Iron Mountain & Southern.

Wabash, St. Louis & Pacific.—Mr. E. N. Armstrong has been appointed Superintendent of the Iowa Division, with office at Keokuk, Ia.

Wisconsin Central.—Mr. J. B. Henney has been appointed Superintendent of Machinery and Motive Power. He has heretofore been on the Southern Division of the Chicago, Milwaukee & St. Paul.

Safety-Heaters for Postal Cars.

POST-OFFICE DEPARTMENT.
WASHINGTON, D. C., JULY 6, 1881.

At the request of the general superintendent of railway mail service, the postmaster-general desires to impress upon the management of all railway companies the importance of substituting safety-heaters for all other stoves now in use in the railway post-office cars or route agents' apartments. The only safety-heaters approved by the department are those carrying water, so placed as to extinguish the fire in case the car should be overturned. The heaters must also be firmly bolted to the floor and side of the car, and the top or cover of the heater must be secured by an iron rod passing over it. Such safety-heaters are required by the department to be placed in all new postal cars and upon those undergoing repairs, and if railway companies would make their use universal, it would, in case of accident, prove the railroad property would thereby be preserved; and the probability of the destruction of mails by fire be reduced to the minimum. Recent railway accidents have demonstrated the absolute necessity of placing saws, axes and a hatchet in each car or mail apartment, and railway companies are urgently requested to supply these implements as specifically as possible.

HORACE MAYNARD, Postmaster General.

WANTED.—A position as Superintendent of Motive Power and Machinery, by a man of large practical experience in the locomotive departments of railroads, and who can furnish the best of references. Address, W. M. S., Continental Hotel, Twentieth street and Broadway, New York.

Pattern Letters For FOUNDRYMEN and MACHINISTS, with Pattern Castings (metallic). All sizes. Manufactured and sold by
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FOR SALE, the entire United States and Canada Patents of HIBBERT'S IMPROVED GRAIN-CAR DOOR, AND CON TINUOUS DRAW-BAR. These inventions have been well tested, and are acknowledged by practical railroad men to be a complete success. Will save 100 per cent. in running expenses for repairs over the old methods. They may be seen in regular service on the Ohio & Mississippi Railroad. The inventor will dispose of a part or the whole of his patents or grant rights to manufacture on royalty at reasonable rates. Illustrated descriptive circulars sent free on application. Correspondence solicited with persons who may be disposed to take an interest in these valuable inventions. Address the inventor, THOMAS HIBBERT, Cochran, Ind.

"SPECIAL NOTICE TO ALL INTERESTED IN THE MANUFACTURE OF BOLTS."

U. S. Patent No. 146,374, dated Jan. 13, 1874, for bolt-forming machines, grants as one of the claims a link swinging past a center, to operate side hammers, or dies, twice in each revolution of the counter shafts, and I hereby give notice that Messrs. S. C. Forsyth & Co., of Manchester, N. H., are the only licensed builders in the United States to make and sell these machines, and I would caution all persons not to purchase bolt-forming machines having this motion of any one else under penalty of legal steps being taken to secure my rights.

JOHN R. ABBE, Inventor,
South Windham, Conn.

CONTINUOUS DRAW-BAR PATENTS.

The following circular has been issued by the Secretary of the Western Railroad Association:

CHICAGO, Sept. 9, 1880.

To the Members of the Association: GENTLEMEN: Claims have been pending for several years that the Continuous Draw-Bar sold by the Continuous Draw-Bar Company under the Middleton and the Griffith and Pattern patents is an infringement of patent 71,380, granted 3d December, 1867 (reissue No. 8,065, granted 19th February, 1878), to Edward L. Caim.

This Association has continuously advised against entertaining this claim, but to quiet all questions, and at our instigation, the Continuous Draw-Bar Company has recently purchased the Caim patent, its owners inserting in the assignment the following release: "I do hereby release all the claims of the Eastern and Western Railroad Associations from any and all liability for, or on account of, any infringement heretofore of said patent. Yours truly, J. H. RAYMOND, Secretary, etc."

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 CHICAGO & ALTON RAILROAD CO., A. V. Hartwell, Purchasing Agent, Chicago, Ill.
 CHICAGO & NORTHWESTERN RAILROAD CO., E. W. Hanner, Purchasing Agent, Chicago, Ill.
 LEHIGH VALLEY RAILROAD CO., L. Chamberlin, Purchasing Agent, Philadelphia, Pa.
 NORTHERN RAILROAD OF CANADA, F. W. Cumberland, Superintendent, Toronto, Ont.
 NATIGATUCK RAILROAD CO., G. W. Beach, Superintendent, Waterbury, Conn.
 PHILADELPHIA, WILMINGTON & BALTIMORE RAILROAD CO., S. A. Hodgman, Superintendent of Motive Power, Wilmington, Del.
 NEW YORK, NEW HAVEN & HARTFORD RAILROAD CO., R. N. Dowd, Commissary, New Haven, Conn.

UNION PACIFIC RAILROAD CO., A. D. Clark, Purchasing Agent, Omaha, Neb.
 KANSAS CITY, MO., CHICAGO, BURLINGTON & QUINCY RAILROAD CO., Wm. Irving, Purchasing Agent, Chicago, Ill.
 LOUISVILLE, CINCINNATI & LEXINGTON RAILROAD CO., Wm. Mahl, Purchasing Agent, Louisville, Ky.
 GRAND TRUNK RAILWAY N. Wall, Port Huron, Mich.
 LITTLE ROCK & FORT SMITH RAILROAD CO., T. Hartman, Purchasing Agent, Little Rock, Ark.
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Very respectfully,

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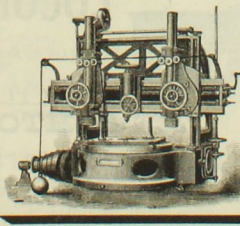
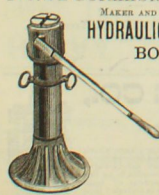
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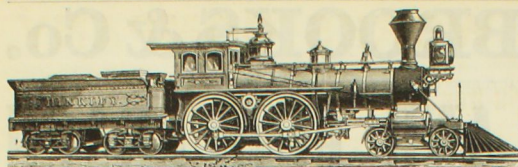
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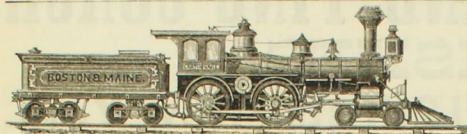
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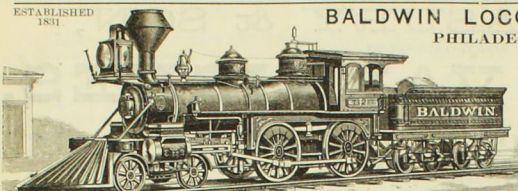
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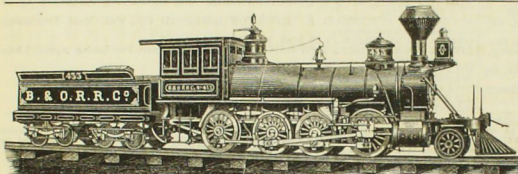
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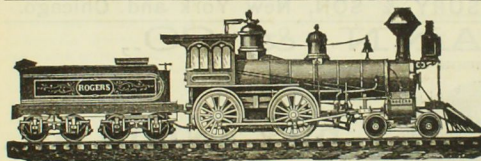
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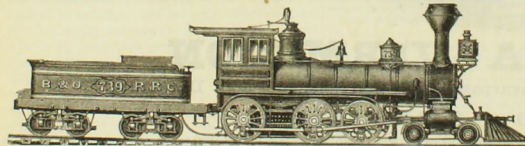
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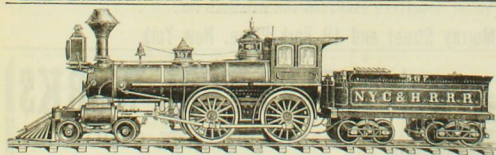
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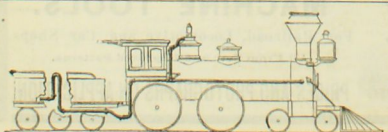
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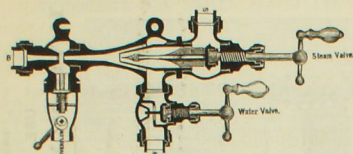
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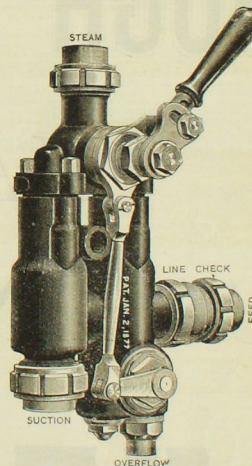
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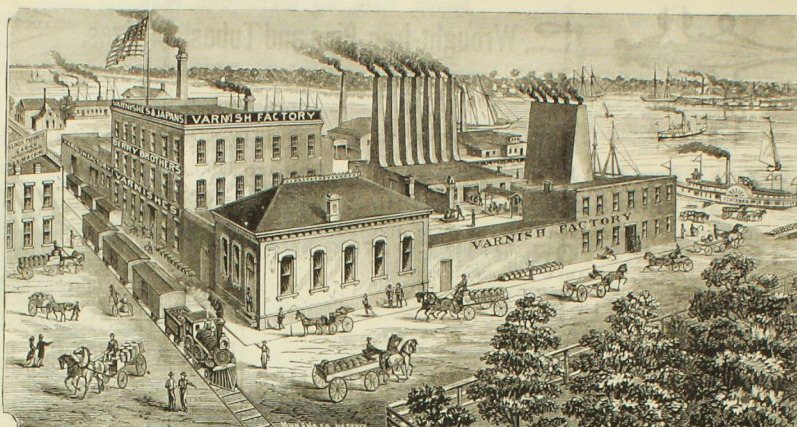
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Missouri Division	W. H. Harris	H. M. Adrich	De Soto, Mo.				
St. Louis, Alton & Terre Haute	Beriah Warren	St. Louis, Mo.	St. Louis, Mo.	Valley	Amos Pilsbury	Chas. Blanchard	Cleveland, O.
St. Louis, Salem & Little Rock	Thomas Eversen	A. W. Grosvener	St. Louis, Mo.	Vicksburg & Meridian	Jas. B. Browne	W. Bell Smith	Vicksburg, Miss.
St. Louis & San Francisco	M. Kearney	M. Kearney	N. Springfield, Mo.	Vicksburg, Shreveport & Pacific	W. Bell Smith	W. Bell Smith	Monroe, La.
St. Louis, Keokuk & Northwest	Win. Foley	Keokuk, Iowa	St. Louis, Mo.	Virginia & Truckee	I. N. Fording	J. T. Sallio	Carson, Nev.
St. Louis Bridge Co. & Tunnel R.R.	M. Smith	St. Louis, Mo.	St. Louis, Mo.	Virginia Midland	J. E. Wadley	J. T. Sallio	Alexandria, Va.
St. Paul & Duluth	W. McFarland	John Hill	St. Paul, Minn.				
St. Paul, Minneapolis & Manitoba	A. A. Ackery	Shakopee, Minn.	St. Paul, Minn.	Wabash, St. Louis & Pacific	Chauncey R. Morris	Fort Wayne, Ind.	Fort Wayne, Ind.
St. Paul & Sioux City	Matt Ellis	Newton, N. J.	St. Paul, Minn.	Wabash, St. Louis & Pacific	Jacob Johann	B. B. Rose	Springfield, Ill.
Sussex	E. H. Osborn	R. L. Sutton	Newton, N. J.	Wabash, St. Louis & Pacific	W. O. Hewitt	R. M. Hemphill	Peoria, Ill.
Syracuse, Binghamton & N. Y.	James Buchanan	James Buchanan	Syracuse, N. Y.	Wabash, St. Louis & Pacific	U. H. Kohler	Toledo, Ohio	Toledo, Ohio
Syracuse, Chenango & New York	Geo. W. West	Syracuse, N. Y.	Syracuse, N. Y.	Wabash, St. Louis & Pacific	John Dykeman	C. S. Buck	Moberly, Mo.
				Walhill Valley	James Taylor	Wm. H. Fay	Rondout, N. Y.
				Washington & Ohio	S. D. Danfield	S. D. Danfield	Chester, Pa.
				Westchester & Philadelphia	John H. Flynn	W. G. Grambling	Union Bridge, Md.
				Western Maryland	Robert King	Isaac W. Clark	Fayetteville, N. C.
				Western North Carolina	Geo. W. Gates	F. M. Wade	Salisbury, N. C.
				Western of Alabama	Robert King	Isaac W. Clark	Fayetteville, N. C.
				Western R. R. N. C.	John Taylor	E. A. Eddy	Bacon, Wis.
				West Feliciana	J. A. Tilton	Wm. McKelvey	Laurel Hill, La.
				West Jersey	W. McAllister	C. C. Williams	Camden, N. J.
				White Water	H. W. Wingert	C. R. Clove	Wilmington, N. C.
				Wilmington, Columbia & Augusta	John Bisset	W. H. Day	Florence, S. C.
				Wisconsin & Weldon	John Bisset	C. R. Clove	Wilmington, N. C.
				Wisconsin Central	J. B. Henney	J. B. Henney	Stevens Pt., Wis.
				Wisconsin Valley	A. B. Snyder	John G. Brady	Worcester, Mass.
				Worcester & Nashua	John G. Brady	John G. Brady	Worcester, Mass.

IN THE

PATENT FIGHT

BETWEEN

D. A. HOPKINS, of 113 Liberty St., N. Y.,

PATENTEE AND MANUFACTURER OF

SELF-FITTING JOURNAL BEARINGS

AND

T. V. LE ROY,

A DECISION HAS JUST BEEN RENDERED

IN FAVOR OF HOPKINS.

THROUGHOUT THE UNITED STATES AND CANADA

[illegible][illegible]

Railroad				Superintendent				Purchasing Agent				Residence			
Gal., Harrisburg & San Antonio				James Conover				Chas. Rabold				Houston, Texas			
Gal., Harrisburg & San Antonio				W. H. Harding				W. H. Harding				Boston, Mass.			
Gal., Houston & Henderson				W. M. Stevenson				S. K. Johnson				Savoy, Pa.			
Georgia				W. H. May				F. H. May				Albany, Mich.			
Grand Rapids & L. Shore				W. H. May				F. H. May				Albany, Mich.			
Grand Rapids & Indiana				W. H. May				F. H. May				Albany, Mich.			
Northern Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Southern Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Grand Trunk				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Chicago Div.				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Grand Trunk & Carbonate				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Grayville & Mattson				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Great Western (Canada)				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Great Western (Canada)				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Green Bay & Chippewa				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Greenwich & Johnsonville				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Gulf, Colorado & Santa Fe				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Gulf, Western Texas & Pacific				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Hamilton & Northwestern				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Hannibal & St. Joseph				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Eastern Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Western Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Haver Junction & Gettysburg				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Harlem Extension South				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Havana, Rantoul & Eastern				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Housatonic				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Houston, East & West Texas				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Houston & Texas Central				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Southern Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Northern Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Huntingdon & Broad Top				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Illinois Central				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Chicago Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Northern Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Lower Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Springfield Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Illinois Midland				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Illinois & St. Louis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Indiana, Bloomington & Western				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Indianapolis, Decatur & Springfield				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Indianapolis & St. Louis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Indianapolis, Peru & Chicago				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Indianapolis, Peru & Chicago				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Indianapolis & Vincennes				J. M. Matheny				J. M. Matheny				Albany, Mich.			
International				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Halifax & St. John Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Northern Division				J. M. Matheny				J. M. Matheny				Albany, Mich.			
International & Great Northern				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Yona Eastern				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jacksonville, N. Western & S. E.				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jacksonville, Pen. & S. E.				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
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Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J. M. Matheny				J. M. Matheny				Albany, Mich.			
Jeff. Madison & Indianapolis				J											

Railroad	Superintendent	Purchasing Agent	Residence	Railroad	Superintendent	Purchasing Agent	Residence
Parker & Kansas City	W. O. Moberly		Parker City, Pa.	Savannah & Memphis	"G. J. Foreacre		Atlanta, Ga.
Peach Bottom	W. C. Mansford		York, Pa.	Seaboard	J. M. Robinson	J. A. Walton	Baltimore, Md.
Paw Paw & Toledo & South Haven	John Kling		Lawton, Mich.	Seaboard & Atlantic	A. M. Fowkes		Baltimore, Md.
Pennsylvania	"Frank Thompson	Alloch Lewis	Philadelphia, Pa.	Selma & Greensboro	"A. M. Fowkes		Selma, Ala.
Pennsylvania	"John R. Hinch		Philadelphia, Pa.	Selma, Rome & Jacksonville	"J. B. Cuyler		Selma, Ala.
Pennsylvania	"John R. Hinch		Altoona, Pa.	Shenandoah & Fond du Lac	"J. B. Cuyler		Fond du Lac, Wis.
New York Division	"John R. Hinch		Camden, N. J.	Shepaug	E. T. Blair		Greenville, Pa.
Amboy Division	"J. B. Anderson		Laurelville, N. J.	Stonix City & Pacific	"S. J. Wattles		Missouri Valley, Ia.
Belvidere Division	"New Jersey Division		Jersey City, N. J.	Stonix City & Pacific	"J. B. Cuyler		Litchfield, Conn.
Philadelphia Division	W. F. Lockard		Philadelphia, Pa.	Stonix City & Pacific	"S. J. Wattles	F. E. Hall	Missouri Valley, Ia.
Middle Division	"S. J. Wattles		Harrisburg, Pa.	Southeastern of Canada	"J. B. Cuyler	S. B. Pickens	Charleston, S. C.
Pittsburg Division	Robert Pittman		Pittsburg, Pa.	Southern Central	"J. B. Cuyler		Auburn, N. Y.
Tyone Division	S. S. Blair		Tyone, Pa.	Southern Central	"J. B. Cuyler		Auburn, N. Y.
Bedford Division	Robert Pittman		Harrisburg, Pa.	Southern Central	"J. B. Cuyler		Auburn, N. Y.
West Pennsylvania Division	E. B. Taylor		Allegheny City, Pa.	Southern Central	"J. B. Cuyler		Auburn, N. Y.
Levittown Division	Geo. Nason		Levittown, Pa.	Southern Central	"J. B. Cuyler		Auburn, N. Y.
Pensacola & Selma	G. R. Cobleigh	G. R. Cobleigh	Pensacola, Fla.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Peoria, Decatur & Evansville	G. R. Cobleigh	G. R. Cobleigh	Peoria, Ill.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Peoria & Jacksonville	G. R. Cobleigh	G. R. Cobleigh	Peoria, Ill.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Peoria & Springfield	G. R. Cobleigh	G. R. Cobleigh	Peoria, Ill.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Philadelphia & Atlantic City	Ellis Clark	Ellis Clark	Philadelphia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Philadelphia & Reading	W. S. Wilson	W. S. Wilson	Philadelphia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Catawba & Hillsboro River	Alex. M. Wilson	Alex. M. Wilson	Columbia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Reading & Columbia	Alex. M. Wilson	Alex. M. Wilson	Columbia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Reading & Columbia	Alex. M. Wilson	Alex. M. Wilson	Columbia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
N. Penn. & B. Brook Division	E. A. Swigard	E. A. Swigard	Philadelphia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Philadelphia & Baltimore Central	Wm. A. Baldwin	Henry Wood	Philadelphia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Philadelphia & Erie	Wm. A. Baldwin	Enoch Lewis	Philadelphia, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Western Division	J. W. Reynolds	J. W. Reynolds	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Daily Division	E. B. Westfall	E. B. Westfall	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Eastern Division	Joseph Crawford	Joseph Crawford	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Ham. & Haz. & W. Barre Div.	W. F. Kennedy	W. F. Kennedy	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Philadelphia, Wilmington & Balt.	M. R. Talbot	M. R. Talbot	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Philadelphia, New York & Chesapeake	M. R. Talbot	M. R. Talbot	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Piedmont Air-Line	M. R. Talbot	R. H. Duesberry	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Richmond & Danville Div.	A. B. Andrews	A. B. Andrews	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
North Carolina Division	A. B. Andrews	A. B. Andrews	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pine River Valley & Stevens Pt.	N. L. James	N. L. James	Richmond, Va.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg & Jackson	R. W. Jones	R. W. Jones	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg & Lake Erie	R. W. Jones	R. W. Jones	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Cincinnati & St. Louis	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Cincinnati & St. Louis	W. D. Caldwell	W. D. Caldwell	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pitts. Cin. & St. Louis Div.	J. H. Barrett	J. H. Barrett	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Col. Cin. Ind. & Chicago Div.	J. F. Miller	J. F. Miller	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Col. Cin. Ind. & Chicago Div.	J. F. Miller	J. F. Miller	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Col. Cin. Ind. & Chicago Div.	J. F. Miller	J. F. Miller	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Cincinnati & Mus. Valley Div.	C. W. White	C. W. White	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Little Miami Div.	C. W. White	C. W. White	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago	William Mullins	William Mullins	Pittsburg, Pa.	Tulare Division	"A. C. Bassett	John R. Watson	San Francisco, Cal.
Pittsburg, Ft. Wayne & Chicago							

W. R. BURT,
Buffalo, N. Y.
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266.
Manufacture,
East Saginaw, Mich.
Planing Mill & Yard,
Buffalo, N. Y.

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CINCINNATI.
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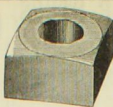
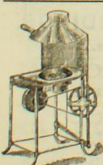
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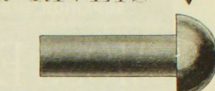
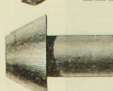
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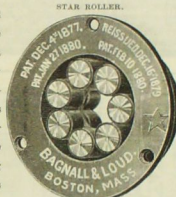


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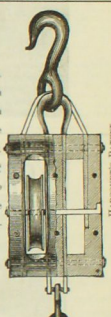


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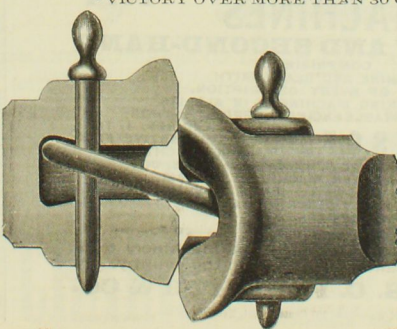
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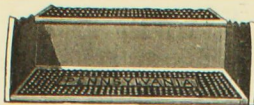
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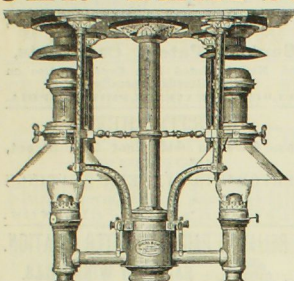
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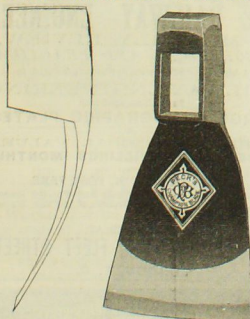
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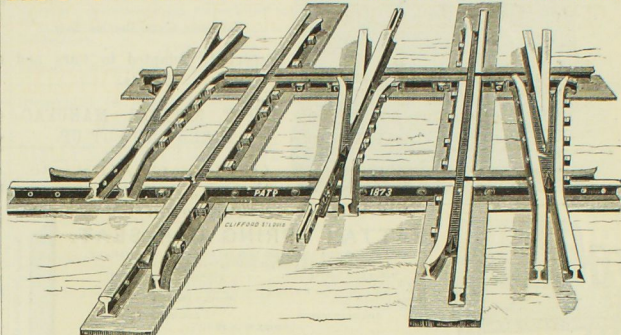
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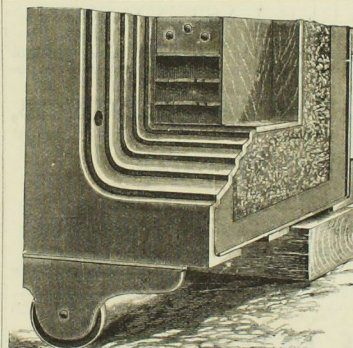
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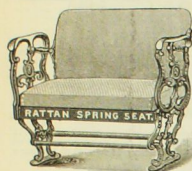
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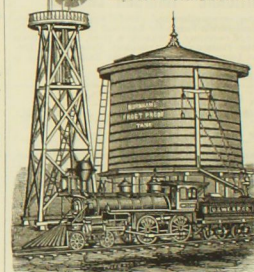
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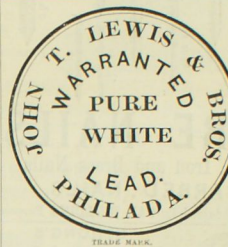
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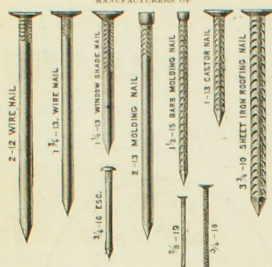
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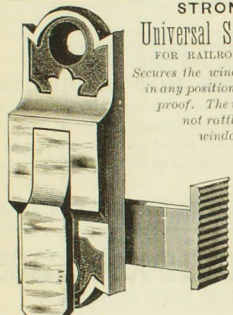
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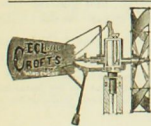
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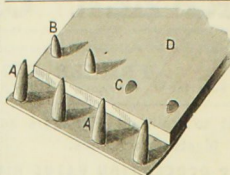
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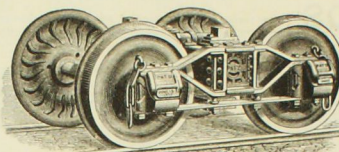
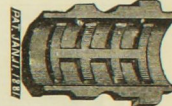
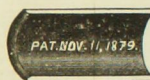
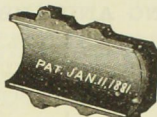
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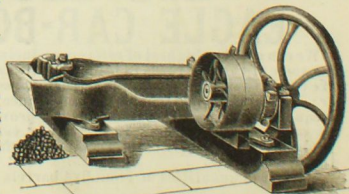
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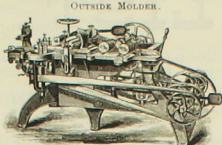
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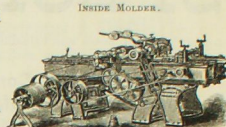
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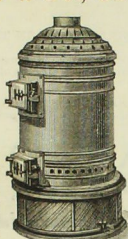


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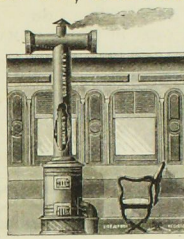


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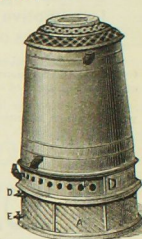
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Yours truly,
C. R. WOODIN,
The Jackson & Woodin Mfg Co., Car Builders,
Berwick, Pa., Jan. 12, 1881.

purchase it back from the party we sold it to, but they would not part with it; we therefore bought another new one.

Yours truly, T. F. ROWLAND,
Proprietor, Continental Iron Works

Harrisburg Car M'fg Co., Harrisburg, Pa., Nov. 11, 1886
A. H. KINO, Esq., 46 Cortlandt st., N. Y.
Dear Sir: Please ship us one Eureka Steam Hammer, 5
10 inches; make the delivery as early as possible.
Respectfully yours, W. T. HILDRUP, Supt.

North River Iron Works, 266 and 267 West st.,
A. H. KING, Esq. New York, January, 1881.

A. H. Kiso, Esq. Harrisburg, Pa., Dec. 2, 1880.
Dear Sir: Please send us as soon as you can one Eureka
Steam Hammer, 6 $\frac{1}{2}$ \times 24 inches; send as early as possible.
Will probably want another, 5 \times 10 inches. Hope you have
the above so that you can send it at once.

Dear Sir: We have two Eureka Steam hammers at work in our shops; we are entirely satisfied with them, and would not be without them for a good deal. We recommend them to any one who does forging.

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A. H. KING, Esq. Harrisburg, Pa., Jan. 6, 1881.
Dear Sir: You will please send to our Foundry and Machine Works, Harrisburg, Pa., one of your Eureka Steam Hammer, 54 x 16 inches. Please send it as early as possible.

Office of the American Tube Works, Boston, Mass., Jan., 1881
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A. H. KING, Esq. Newark, N. J., Jan. 15, 1881.
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Yours respectfully, E. B. BUCKINGHAM, Pres.

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H. C. Sergeant, Pres.
G. R. Cullingworth, Sec.

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Yours truly, SAM'L HALL'S SON.

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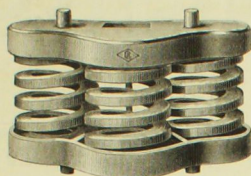
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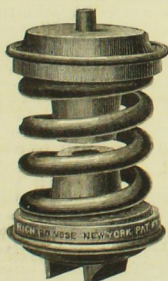
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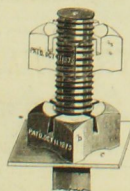
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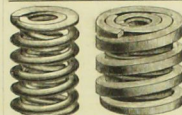
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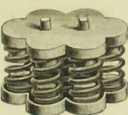
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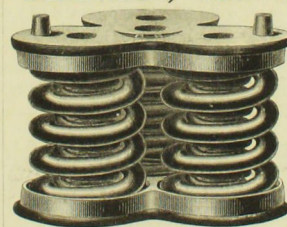
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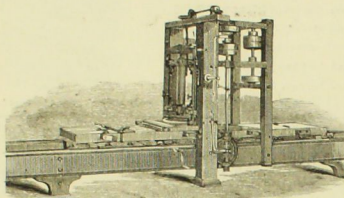
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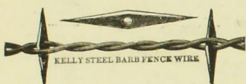
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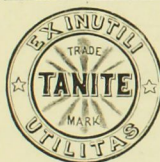
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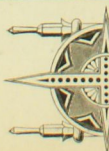
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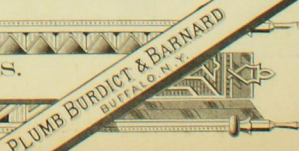
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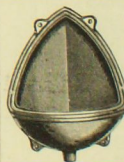
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